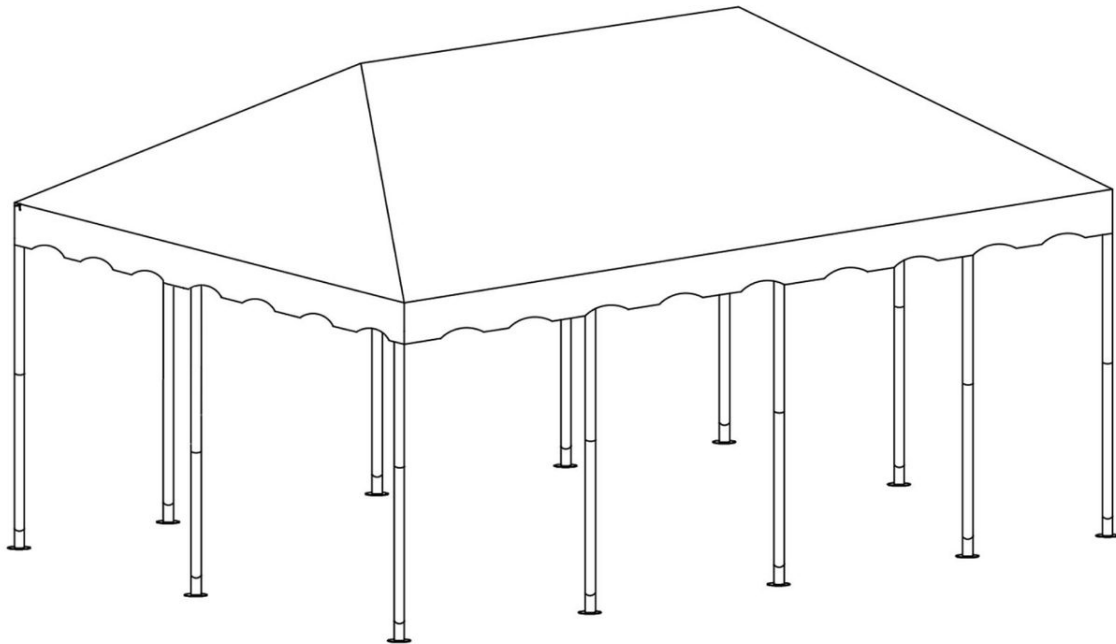


INSTRUCTION MANUAL

20X40FT Frame Tent

SKU: WQOT233WH-1



Please read the instructions **COMPLETELY** before assembly. Please check if you have all the parts listed in the part list. If you have any missing parts, please contact us. If there's any damage might be caused in the transportation, please send us clear pictures for replacements.

This tent **MUST** be securely anchored.

THIS IS A TEMPORARY STRUCTURE AND NOT RECOMMENDED AS A PERMANENT STRUCTURE

Warning!

1. Before installation, consult with all local municipal codes regarding the installation of temporary shelters. The owner of the tent has the sole responsibility to make sure that these local rules are followed and that the mounting is correct.
2. **We are not responsible for damage to the unit or the contents from acts of nature.**
3. Periodically check the anchors to ensure stability of shelter.
4. In case of extreme weather conditions, the tent cover must be removed.
5. Any shelter that is not anchored securely has the potential to fly away and cause damage.
We are not responsible for any shelter that blows away.
6. **This canopy is intended to protect against the effects of sun, rain, light snow, etc. It is not designed to hold the loads that can accompany wind, rain, snow, or ice storms. This structure is not tested for specific snow, rain, and wind loads.**
7. A tight cover ensures longer life and performance. Always maintain a tight cover. Loose fabric can accelerate the deterioration of cover fabric.
8. **Immediately remove any accumulated water, snow, or ice from the roof structure with a broom, mop, or other soft-sided instrument.**
9. Do not use open fire, welding equipment, or other ignition sources in the tent.
10. **We recommend you insure the tent, or check if it is covered by home contents insurance, in case of unplanned events, accidents, or bad weather.**

CARE AND CLEANING:

- A tight cover ensures longer life and performance. Always maintain a tight cover. Loose fabric can accelerate the deterioration of cover fabric.
- **Immediately remove any accumulated water, snow, or ice from the roof structure with a broom, mop, or other soft-sided instrument.**
- NEVER leave this tent up overnight, particularly with roof and side panels on when a gust of winds can damage it.
- DO NOT use bleach or harsh abrasive products to clean the fabric cover. The cover is easily cleaned with mild soap and water.

Before putting up

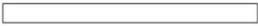
When unpacking the parts, keep them away from children. Smaller parts could be swallowed and suffocation can be caused by plastic bags! Choose a suitable location for your pavilion.

Pay attention to the following points when choosing a location:

- The pavilion must stand on a flat, non-slip, and safe place
- Choose a sheltered location
- Avoid damaging the material, please place the pavilion in a position where it cannot rub or chafe against branches, parts of buildings, etc.
- Put up the pavilion at a safe distance from fireplaces and pay attention to the direction of the wind
- After use, allow your pavilion to dry in an upright position before packing it away.

Part List

BOX A

Part number	Photo	Part name	Quantity (pcs)
3		spreader bar #3	14
7		hip rafter #7	6
8		hip rafter #8	6
11		spreader bar #11	1

BOX B

4		spreader bar #4	8
5		hip rafter #5	8
6		hip rafter #6	4
9		spreader bar #9	4
10		spreader bar #10	4
11		spreader bar #11	1
12		spreader bar #12	2

BOX C

1		leg pole #1	12
2		leg pole #2	12

Part List

BOX D

Part number	Photo	Part name	Quantity (pcs)
A		corner fitting	4
B		side tee	6
B1		side tee	2
C		4-way crown	1
D		6-way crown	2
E		base plate	12
F		rope	4
G		stake	24
H		stake	4
J		M6X15 bolt	118
L		bungee ball	70
M		wire rope	3
N		wire rope connector	6

BOX E

K		canopy top	1
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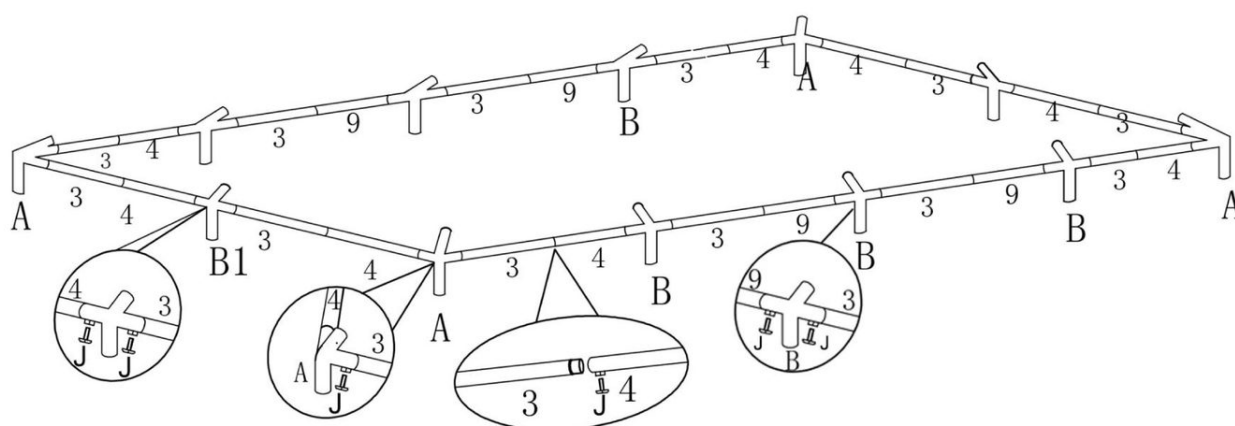


x 1

Allen wrench

STEP1

Layout the frame parts on the ground in the approximate location that they will be when the frame is assembled. Attach the adjacent parts as shown in the below diagram, screw the screws (Part J) into all the receiving holes.

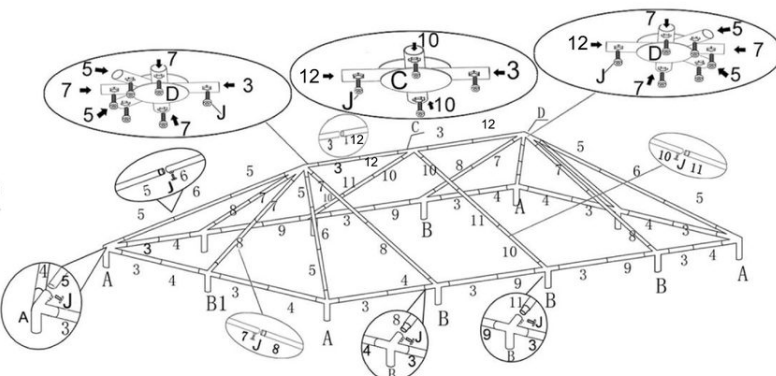
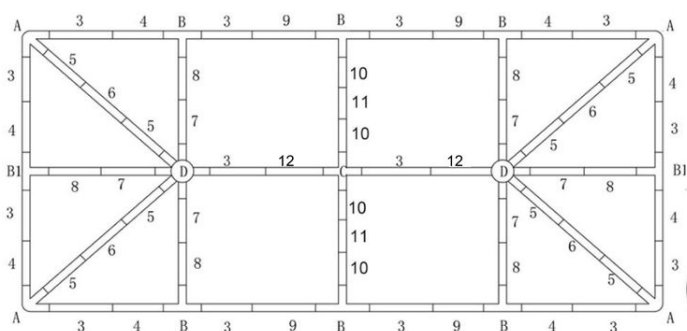


3 x 12	
4 x 8	
9 x 4	
A x 4	
B x 6	
B1 x 2	
J x 36	
x 1	

STEP2

Place the 6-way crowns (Part D) and the 4-way crown (Part C) in the approximate location that they will be when the frame is assembled. Line up the hip rafters #5, #6 and #5 and connect them. Attach one side to the corner fitting (Part A), the other side to the 6-way crown (Part D). Connect the spreader bar #3 to the spreader bar #12, attach one side of the connected bar to the 6-way crown, the other side to the 4-way crown (Part C) as shown in below diagram. Line up the hip rafters #7 and #8 and connect them. Attach one side to the side tees (Part B and Part B1) respectively, the other side to the 6-way crowns (Part D). Line up the hip rafters #10 and #11 and connect them. Attach one side to the side tee (Part B) the other side to the 4-way crown (Part C) as shown in the below diagram. Screw the screws (Part J) into all receiving holes.

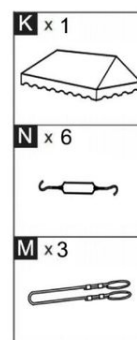
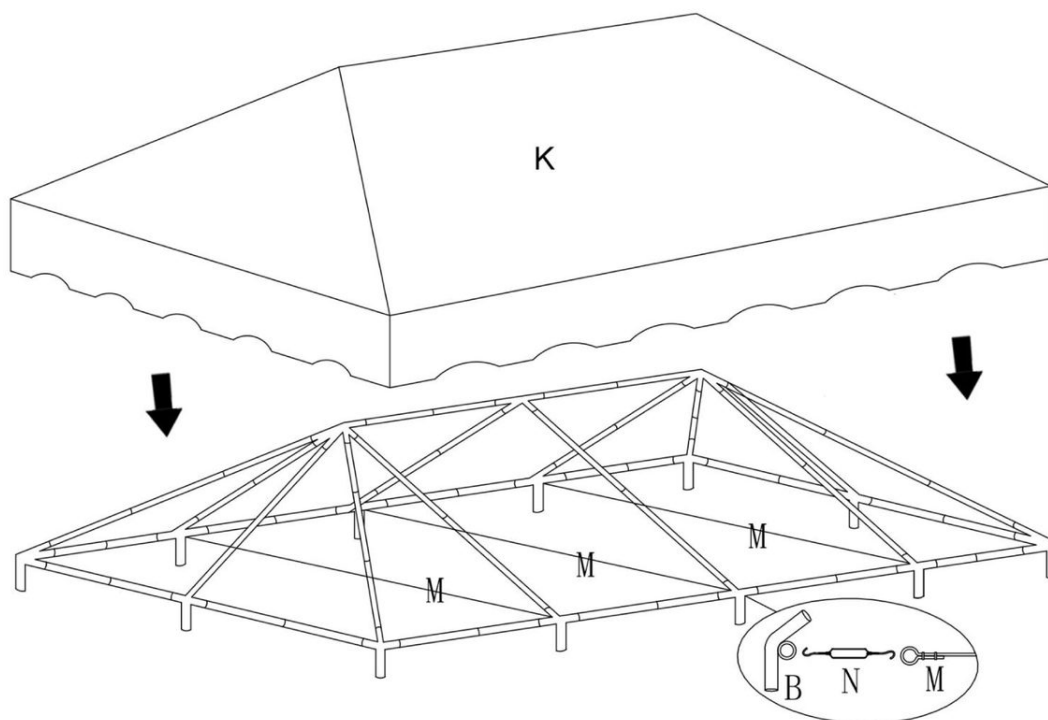
Top view of the frame layout



3 x 2	5 x 8	6 x 4	7 x 6	8 x 6	10 x 4	12 x 2	11 x 2	C x 1	D x 2	J x 46	x 1

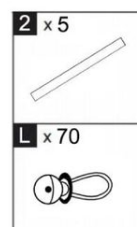
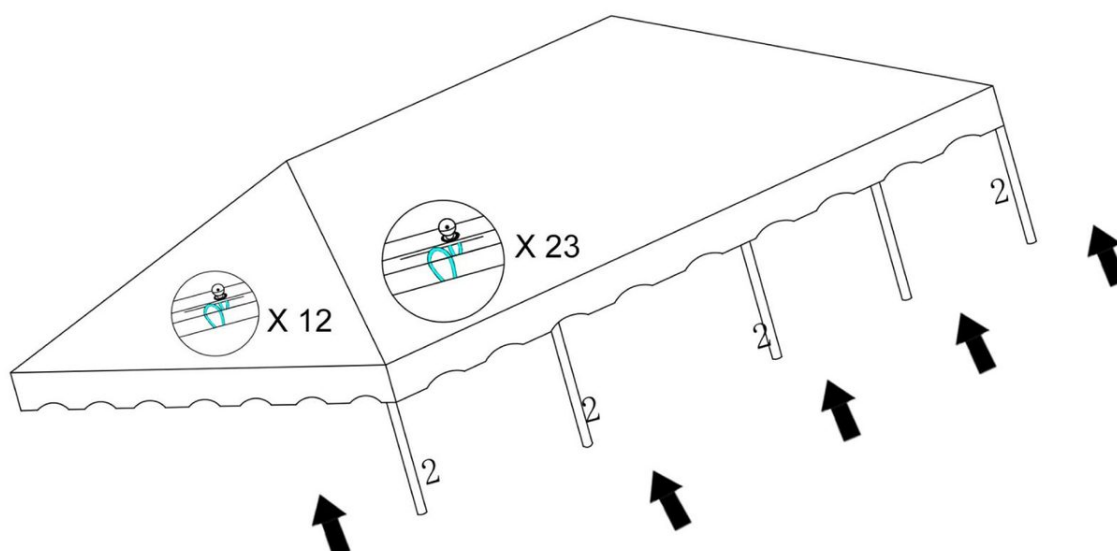
STEP3

Connect side tee(Part B) with connector(Part N) and wire rope (Part M) . Pull the tent top (Part K) over the frame.



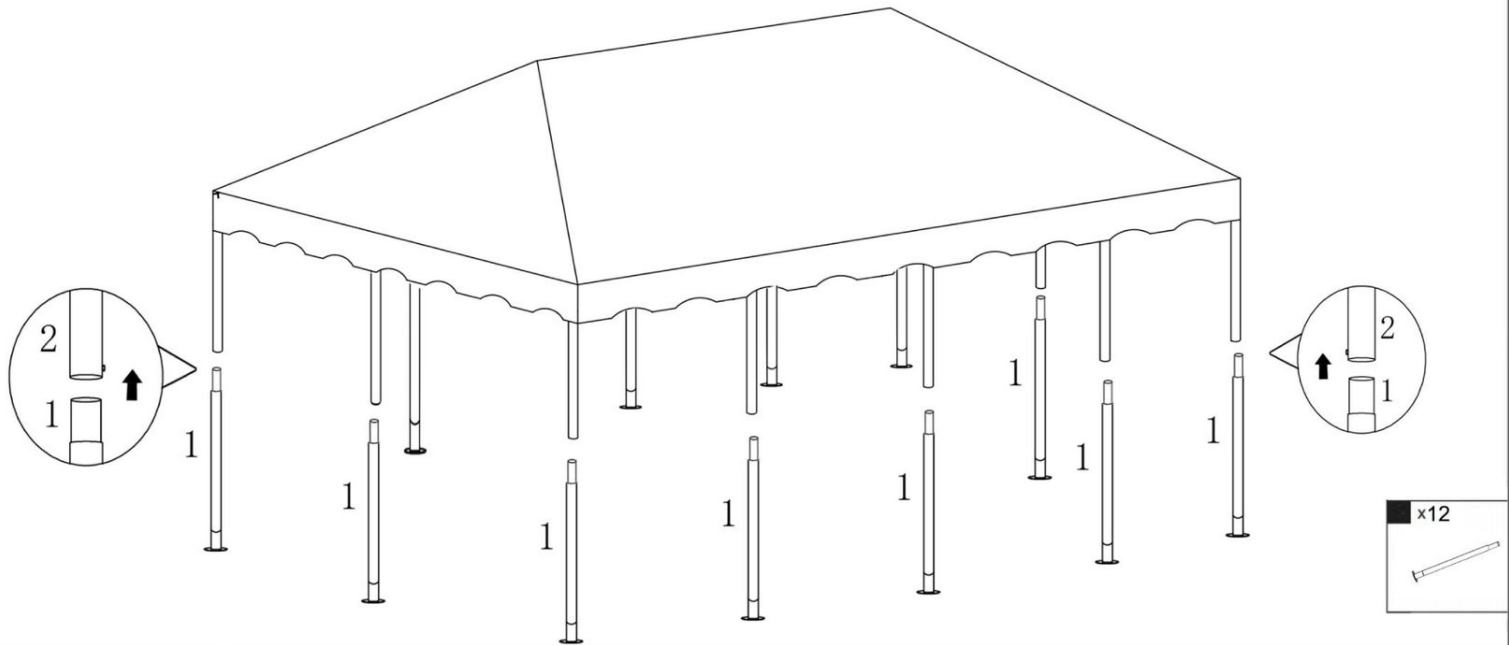
STEP4

Lift one side of the frame with canopy top, attach the leg poles (Part 2) to it. Fasten 23 pcs and 12pcs of the bungee ball (Part L) respectively on the adjacent sides of the frame. Repeat this step on the other 2 sides when the canopy is still low to the ground.



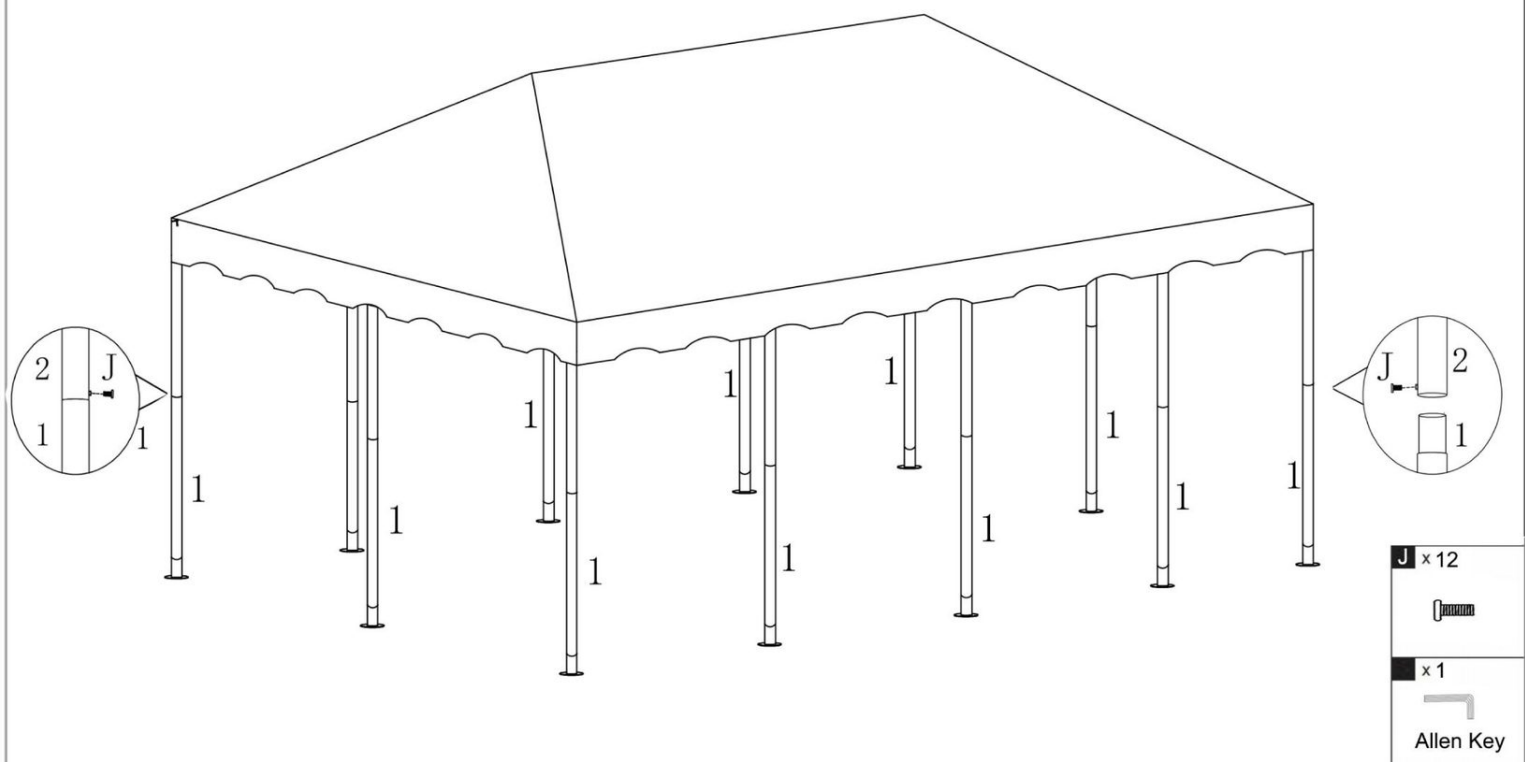
STEP 7

Lift the canopy top and attach the leg poles with base plates assembled on last step.



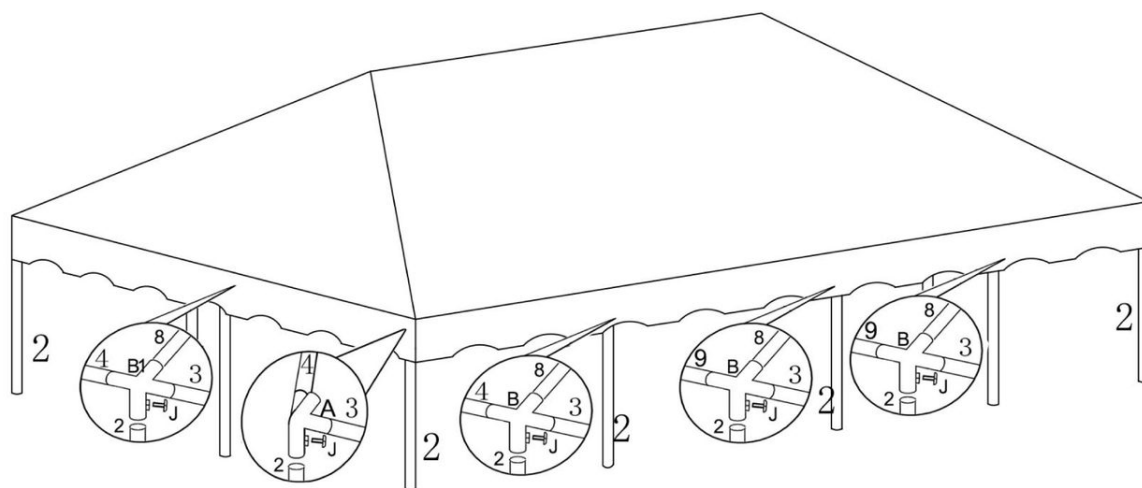
STEP 8

Screw the screws (Part J) into the receiving holes in leg poles (Part 2).



STEP 5

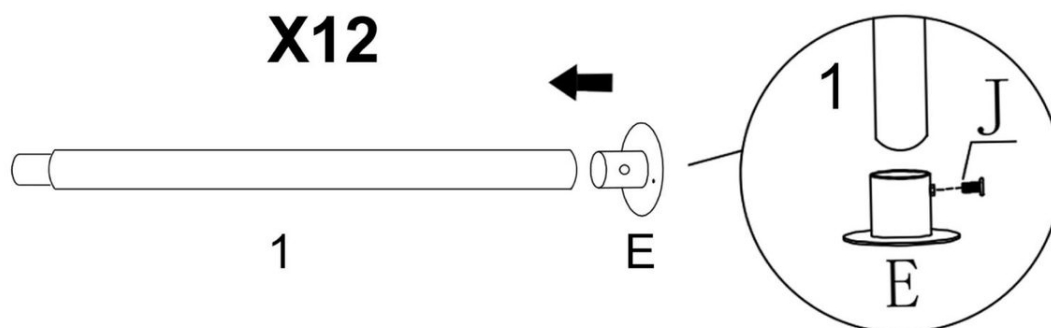
Lift the other side of the canopy top, attach the rest 7 leg poles (Part 2) on it. Screw all the screws (Part J) into the receiving holes on side tees (Part B), side tees (Part B1) and corner fittings (Part A).



2 x 7
J x 12
x 1
Allen Key

STEP 6

Attach the base plate (Part E) to leg pole (Part 1) with screw (Part J). Repeat this step by 12 times.

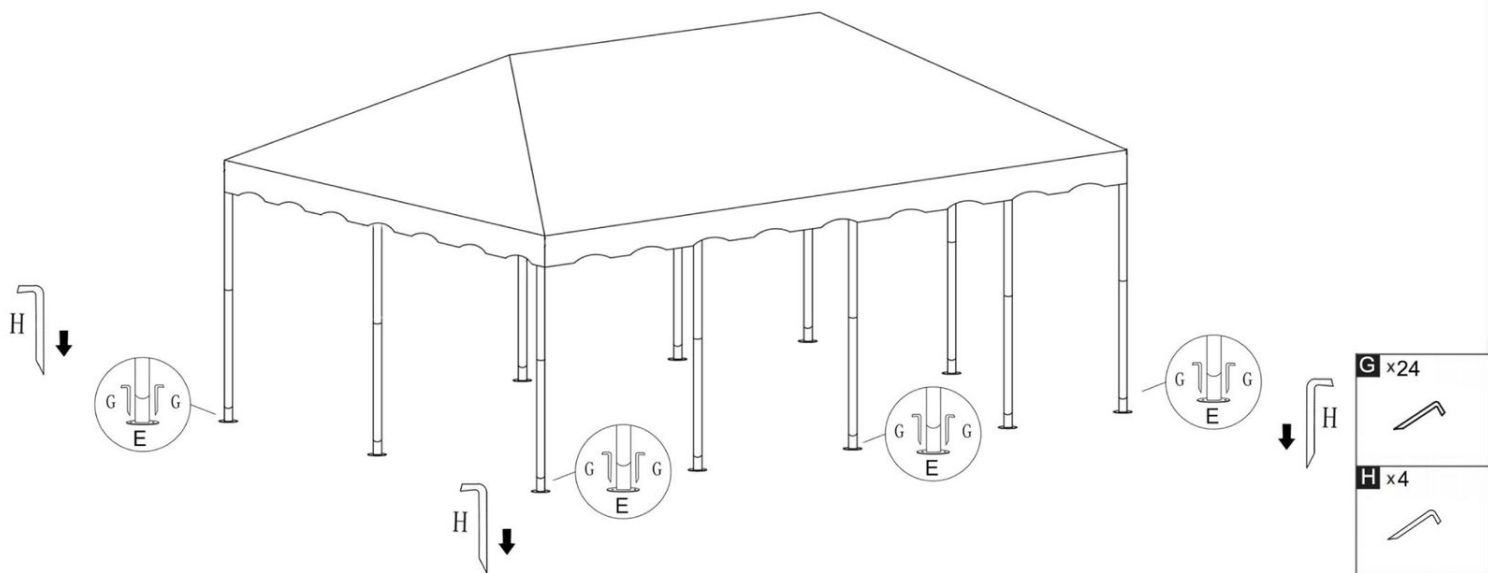


1 x 12
E x 12
J x 12
x 1
Allen Key

STEP 9

Anchor the stakes (Part G) in all the base plates (Part E).

Anchor the stakes (Part H) into ground.



STEP 10

Loop one side of the rope (Part F) around the 4 corner fittings (Part A) . Attach the other side of the rope on the stake (Part H).

Now you can enjoy your frame party tent.

