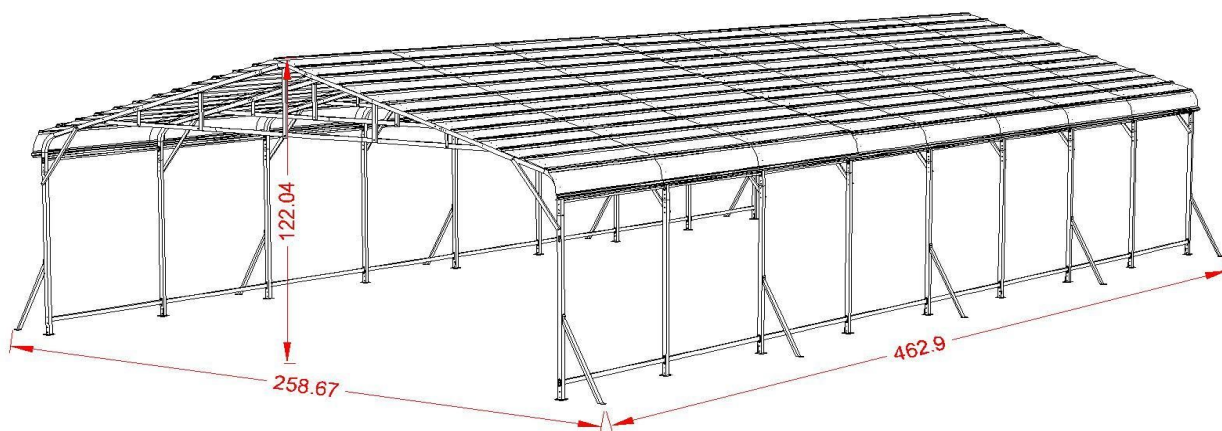


Owner's Manual & Assembly Guide



20' x 40'

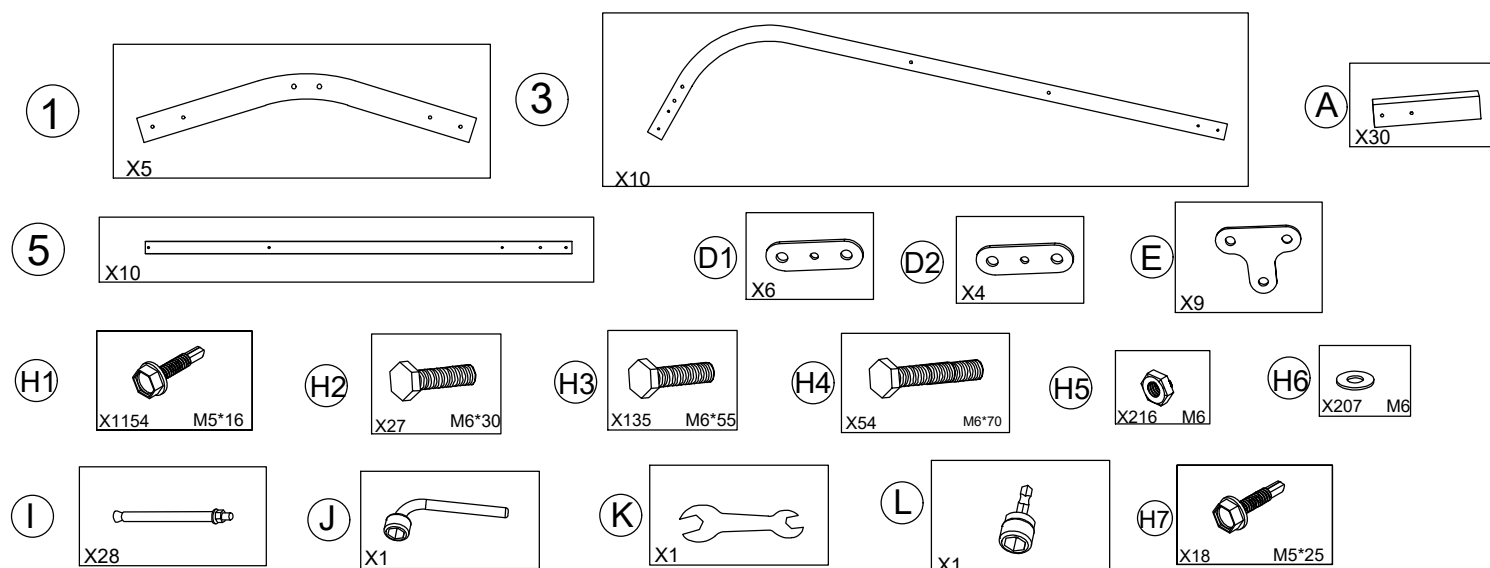


**Base
Size**

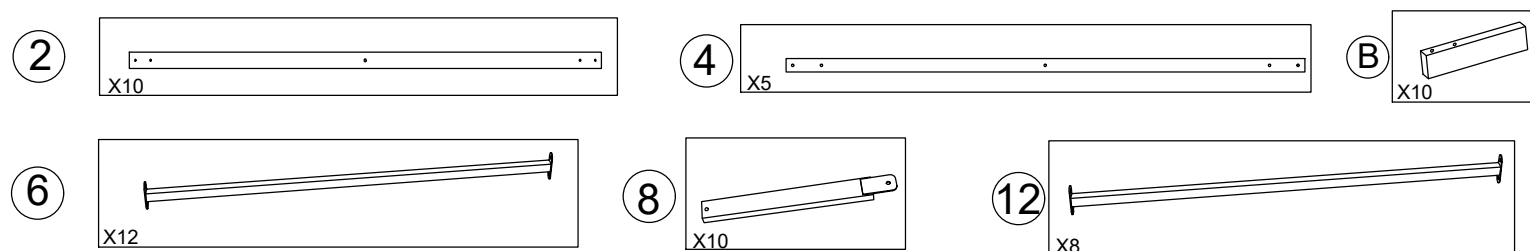
462.9in x 258.67in x 122.04in

Details per Box

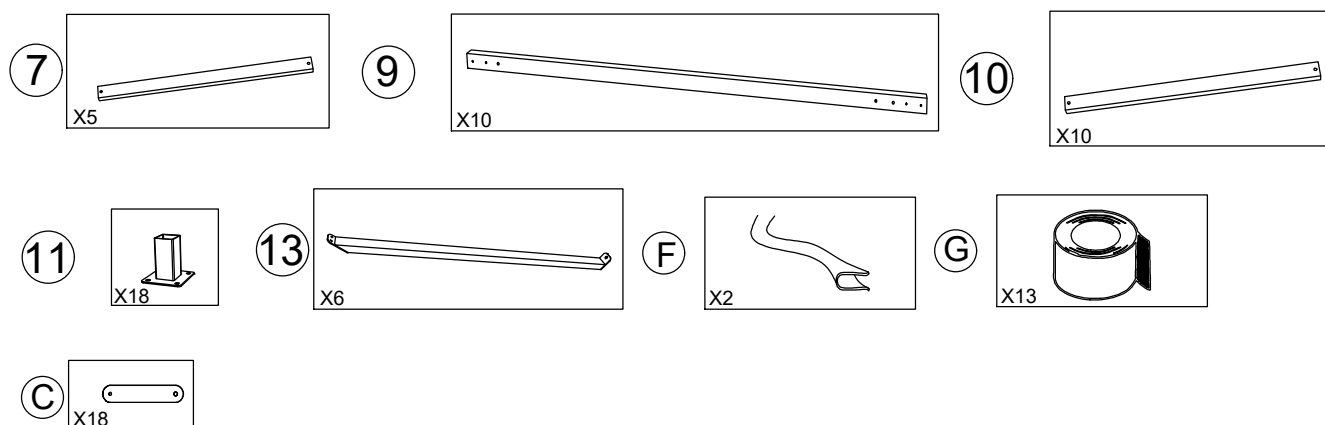
Box A



Box B

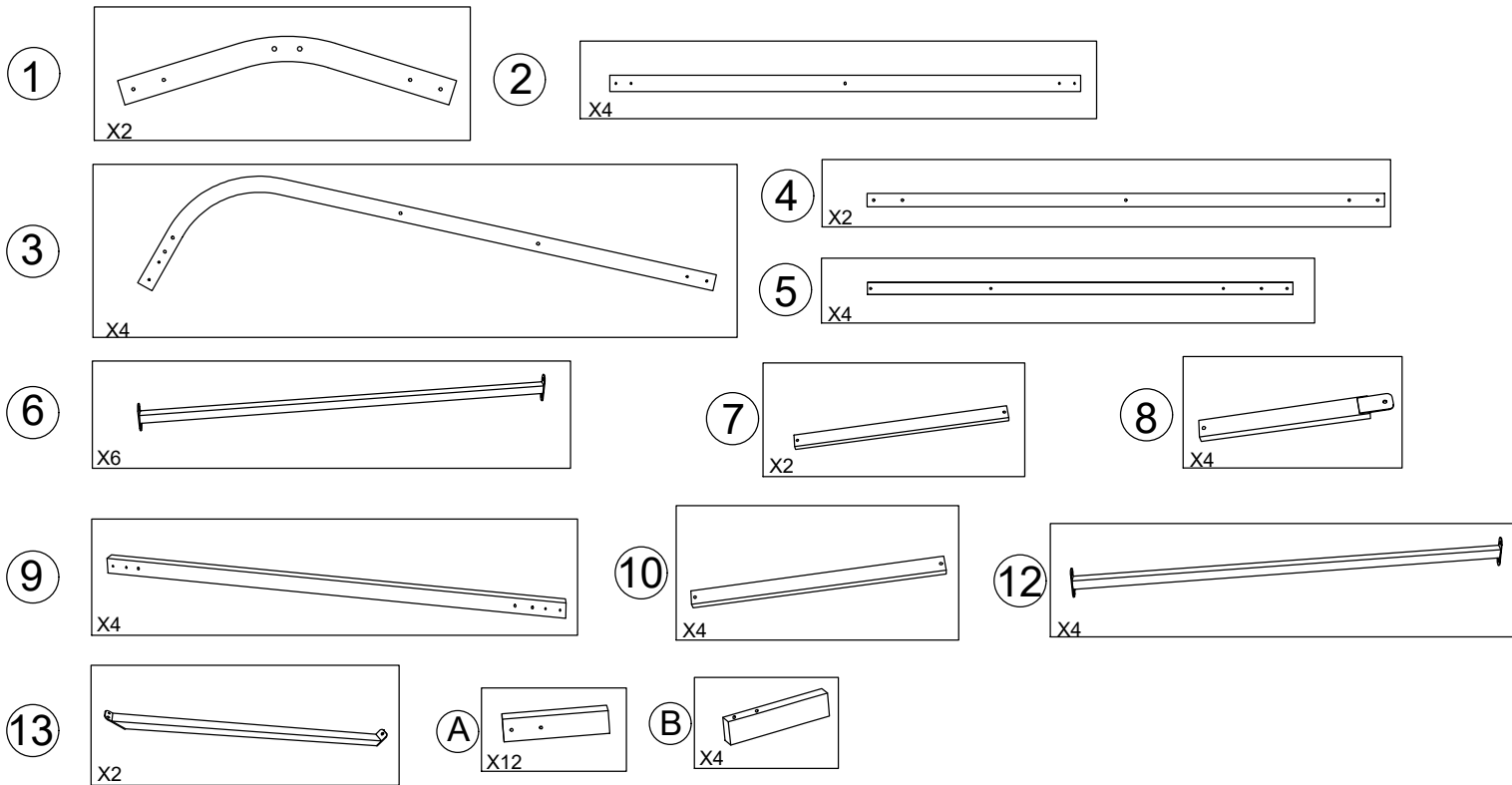


Box C

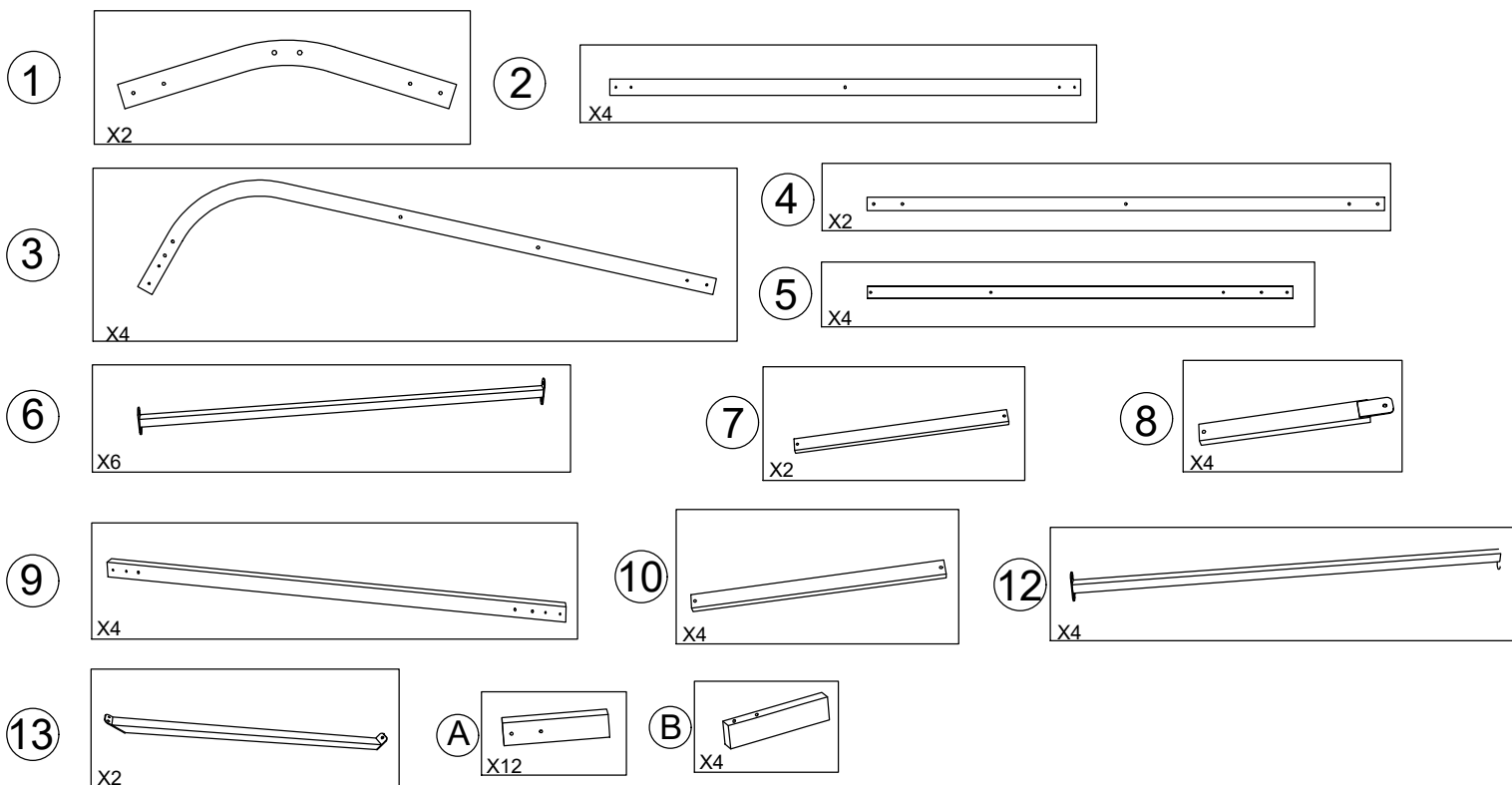


Details per Box

Box D



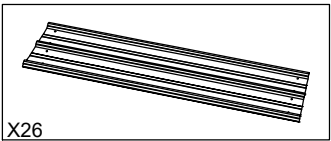
Box E



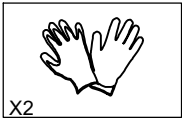
Details per Box

Box F

14

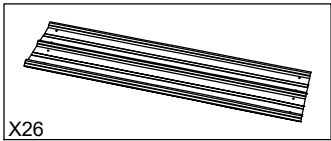


M



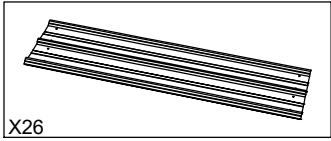
Box G

14



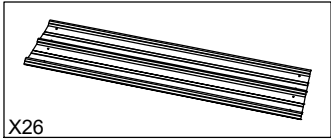
Box H

14

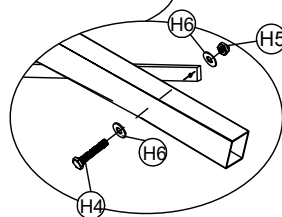
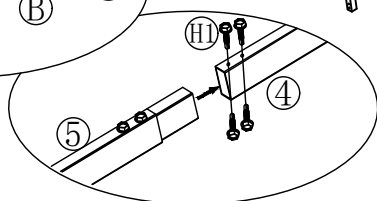
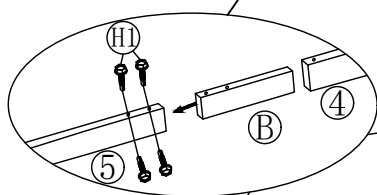
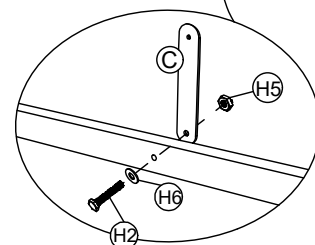
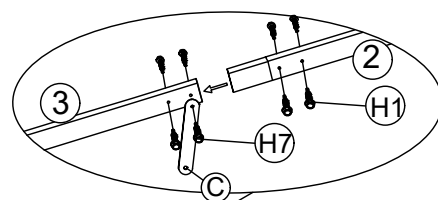
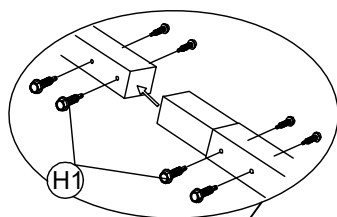
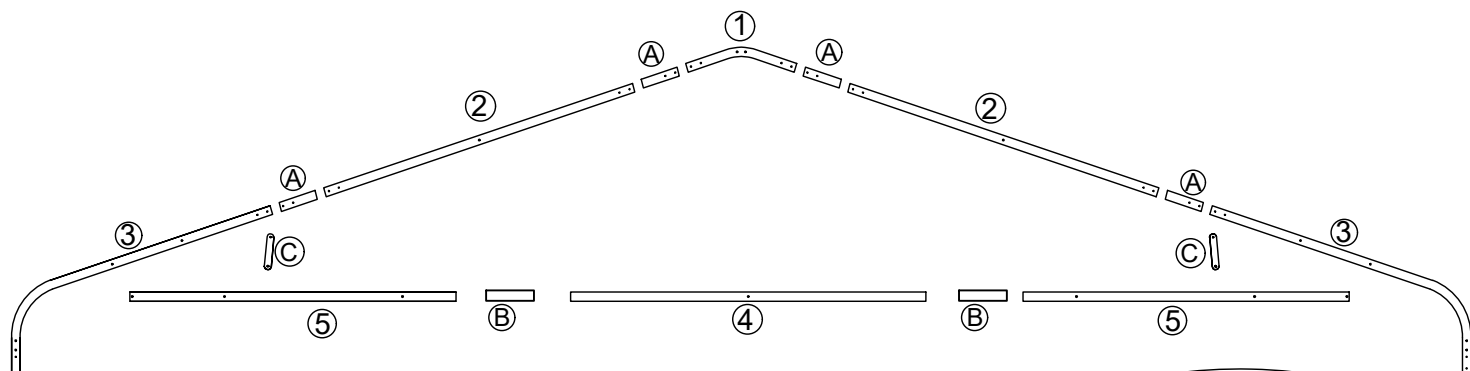
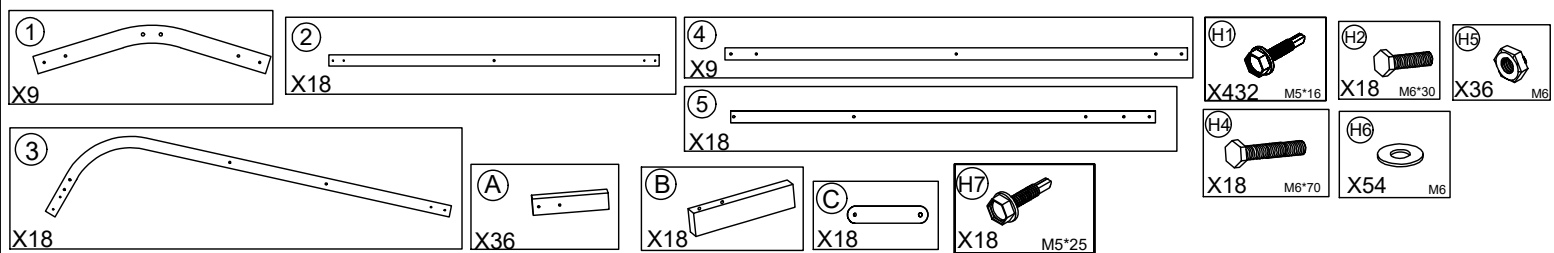


Box I

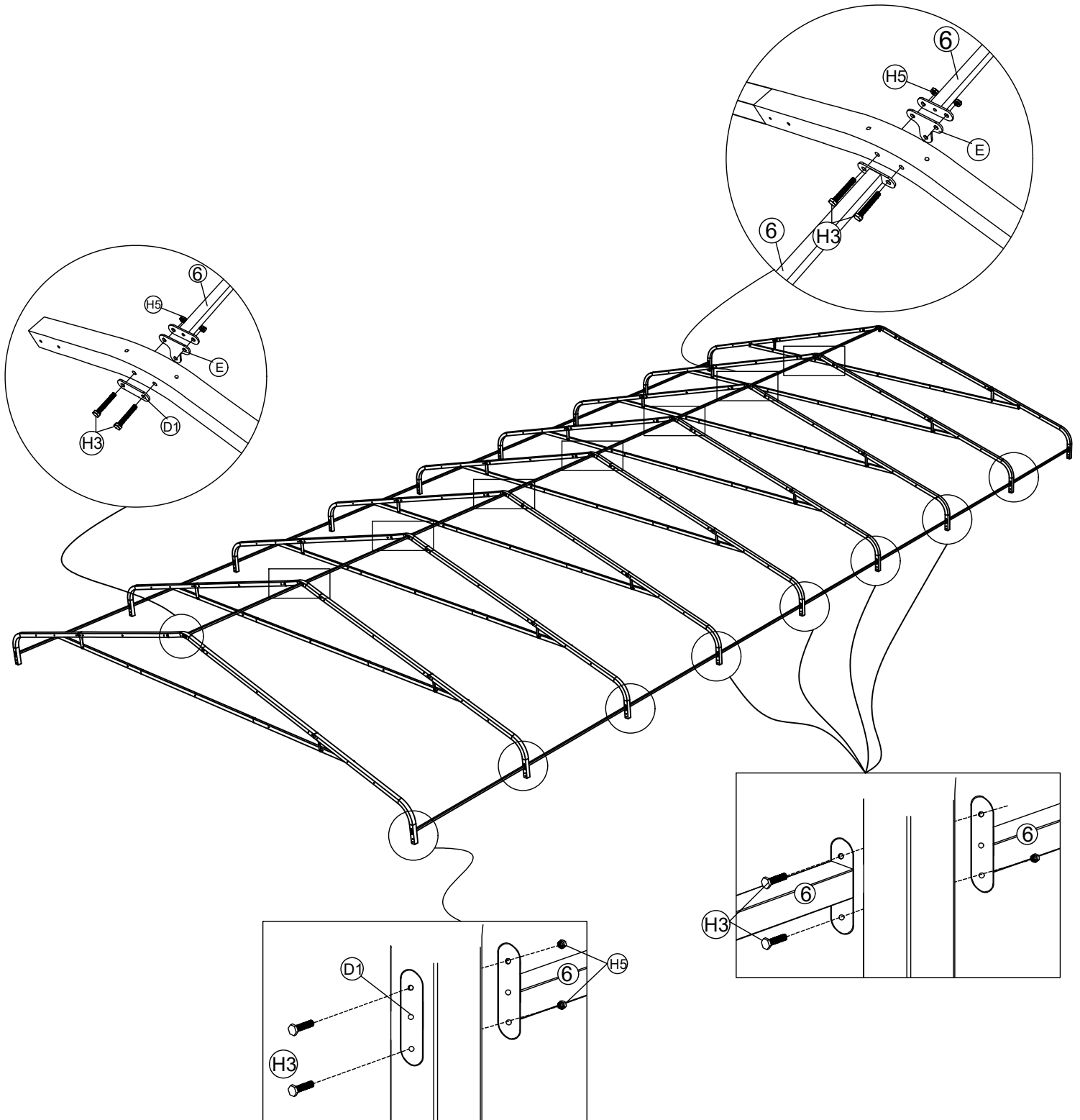
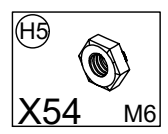
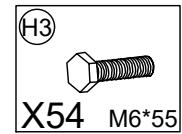
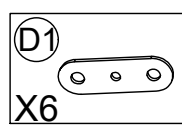
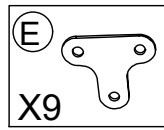
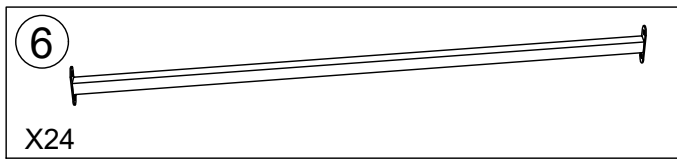
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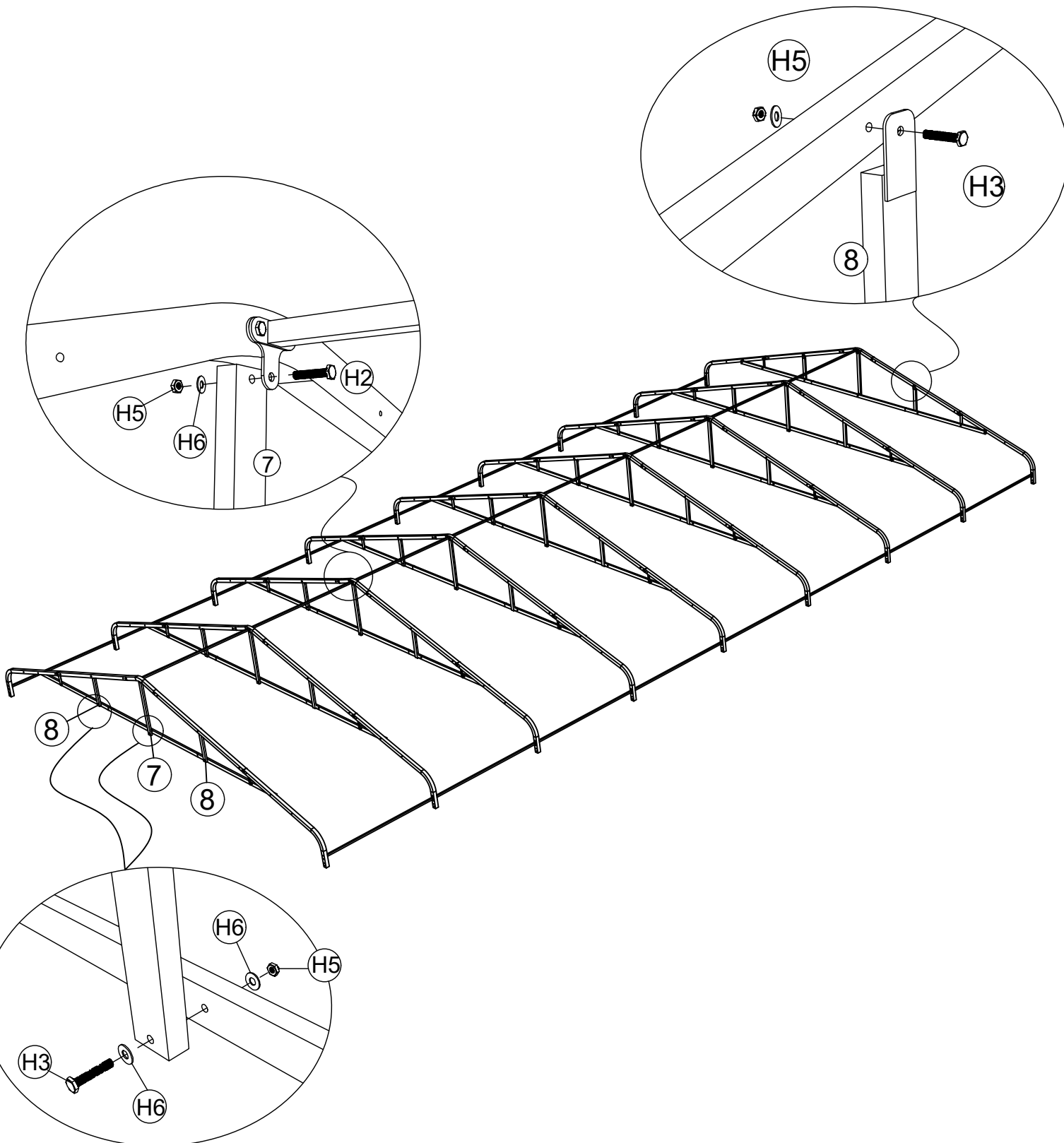
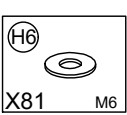
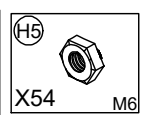
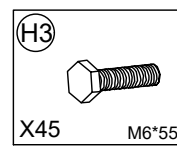
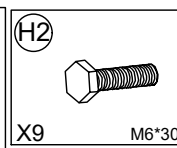
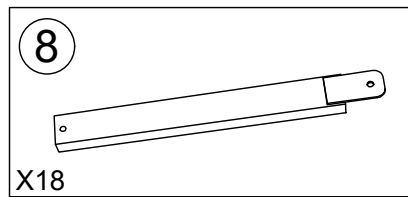
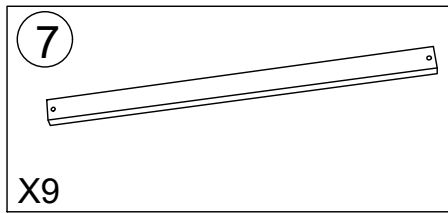
STEP 1



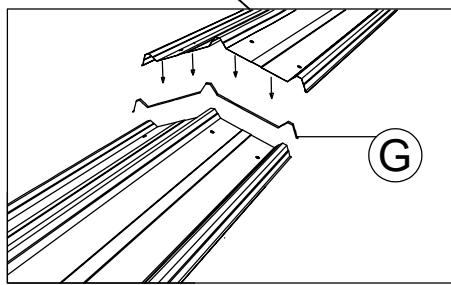
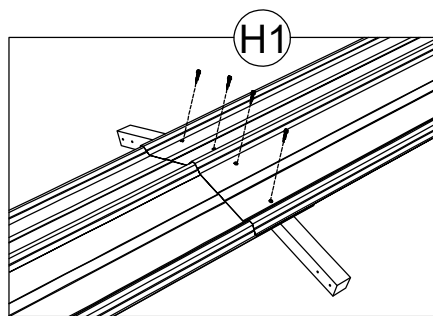
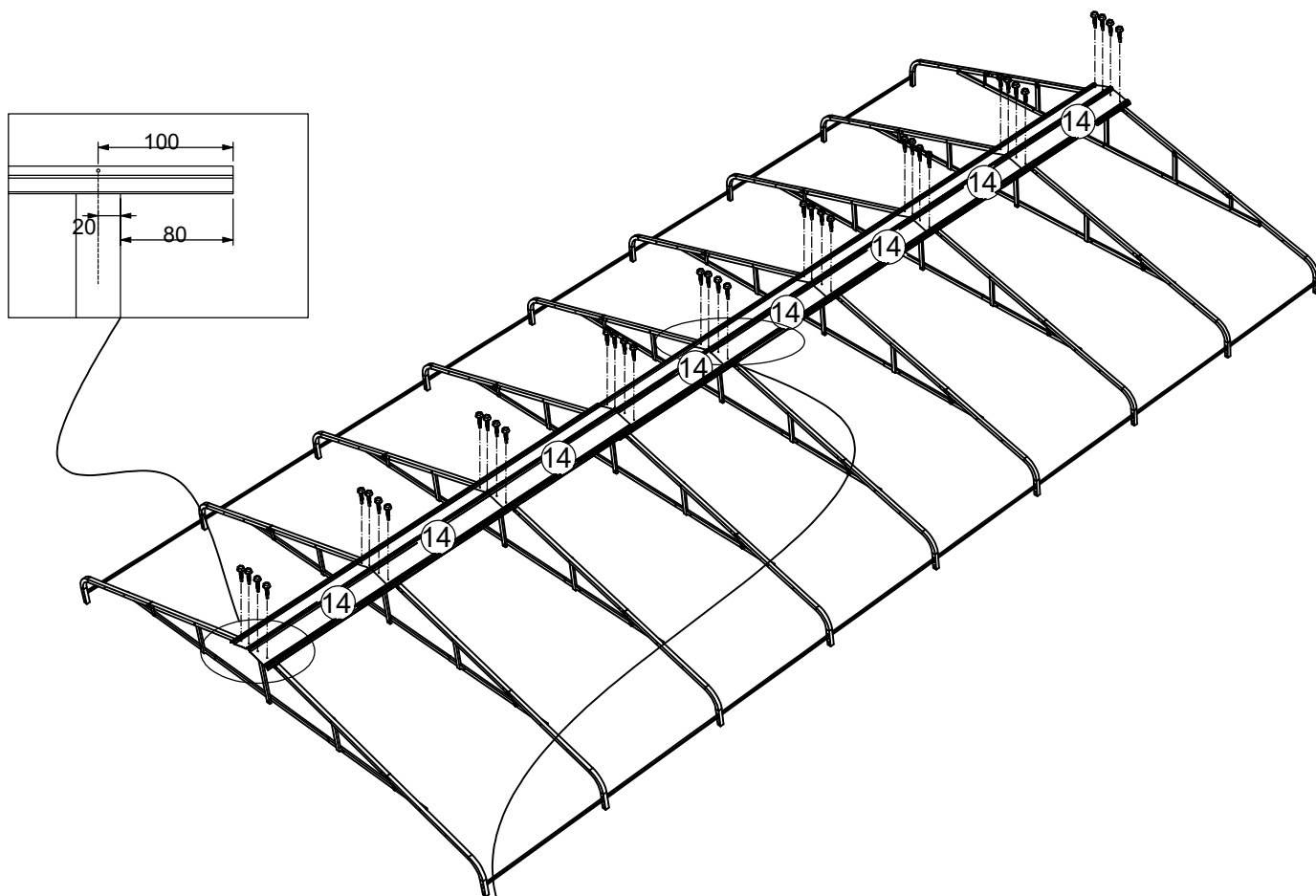
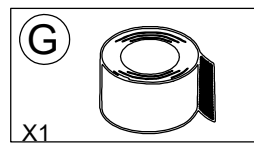
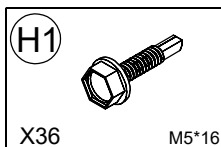
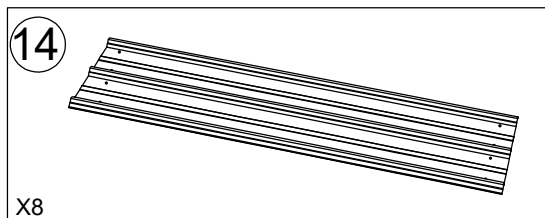
STEP 2



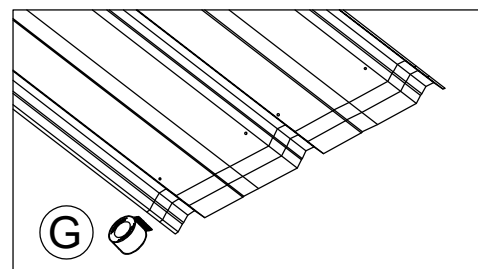
STEP 3



STEP 4

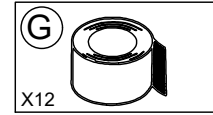
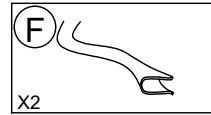
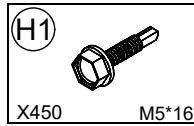
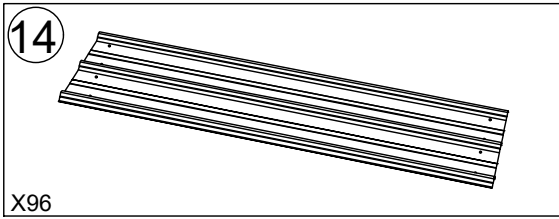


After installing a color steel tile, please first stick black foam cotton on the color steel tile to ensure that the adhesive surface of the foam cotton is tightly attached to the color steel tile. The tiles must be tightly attached to each other to avoid water leakage.

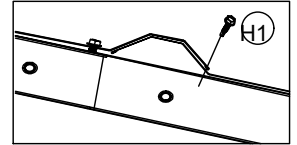
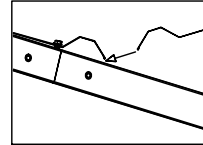


When pasting foam cotton, be careful not to cover up the guide hole

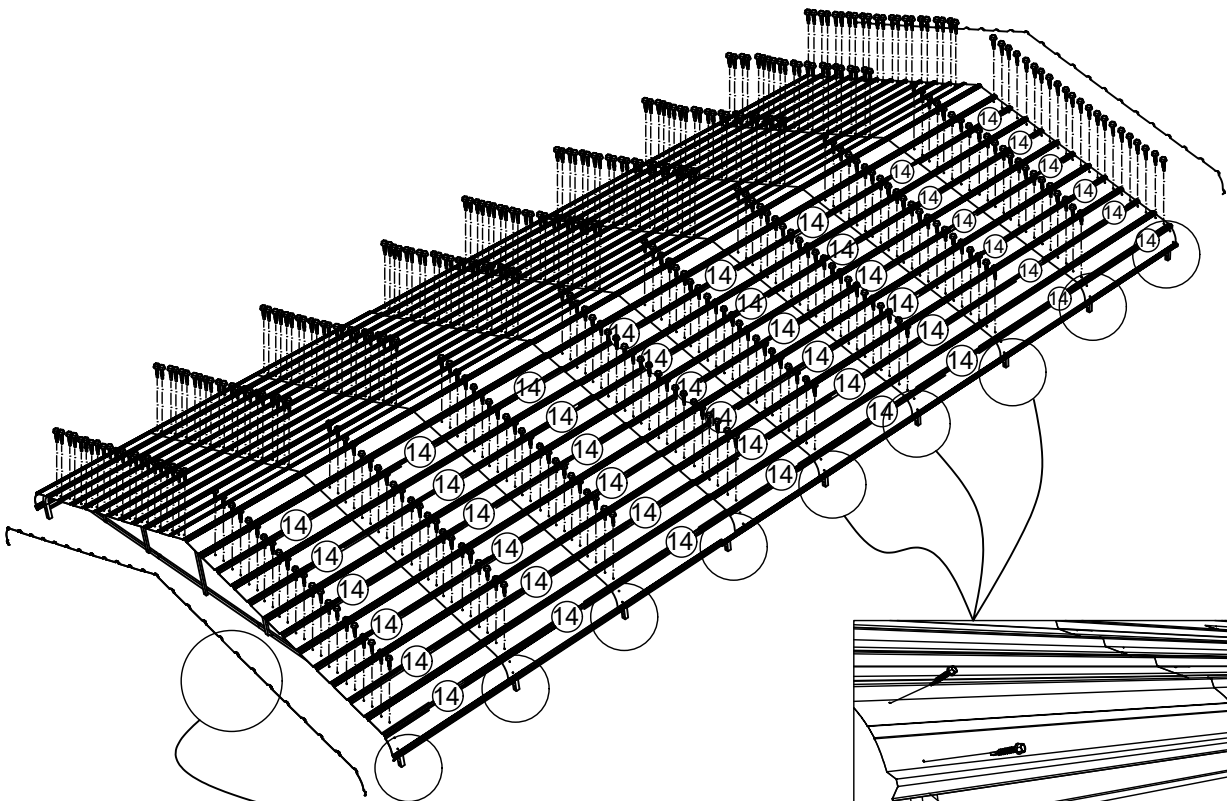
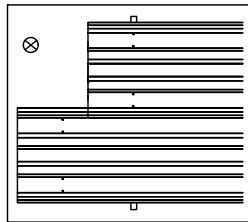
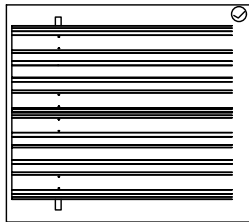
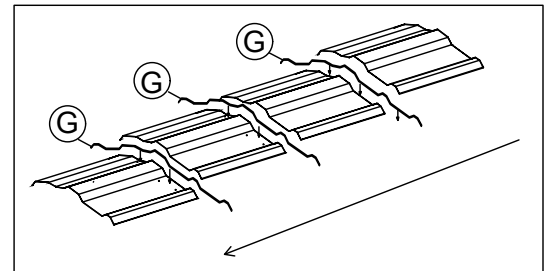
STEP 5



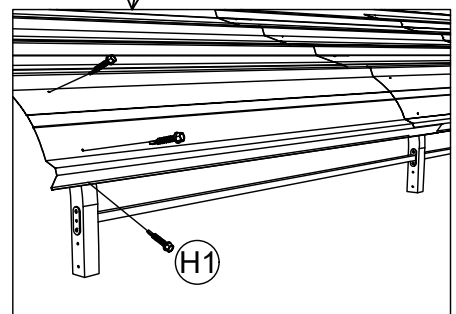
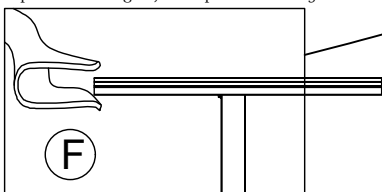
For the installation of the next row of color steel roofing sheets, one ridge must be inserted beneath the ridge of the previous row. The overlapping area should be secured with screws.



After installing a color steel tile, please first stick black foam cotton on the color steel tile to ensure that the adhesive surface of the foam cotton is tightly adhered to the color steel tile

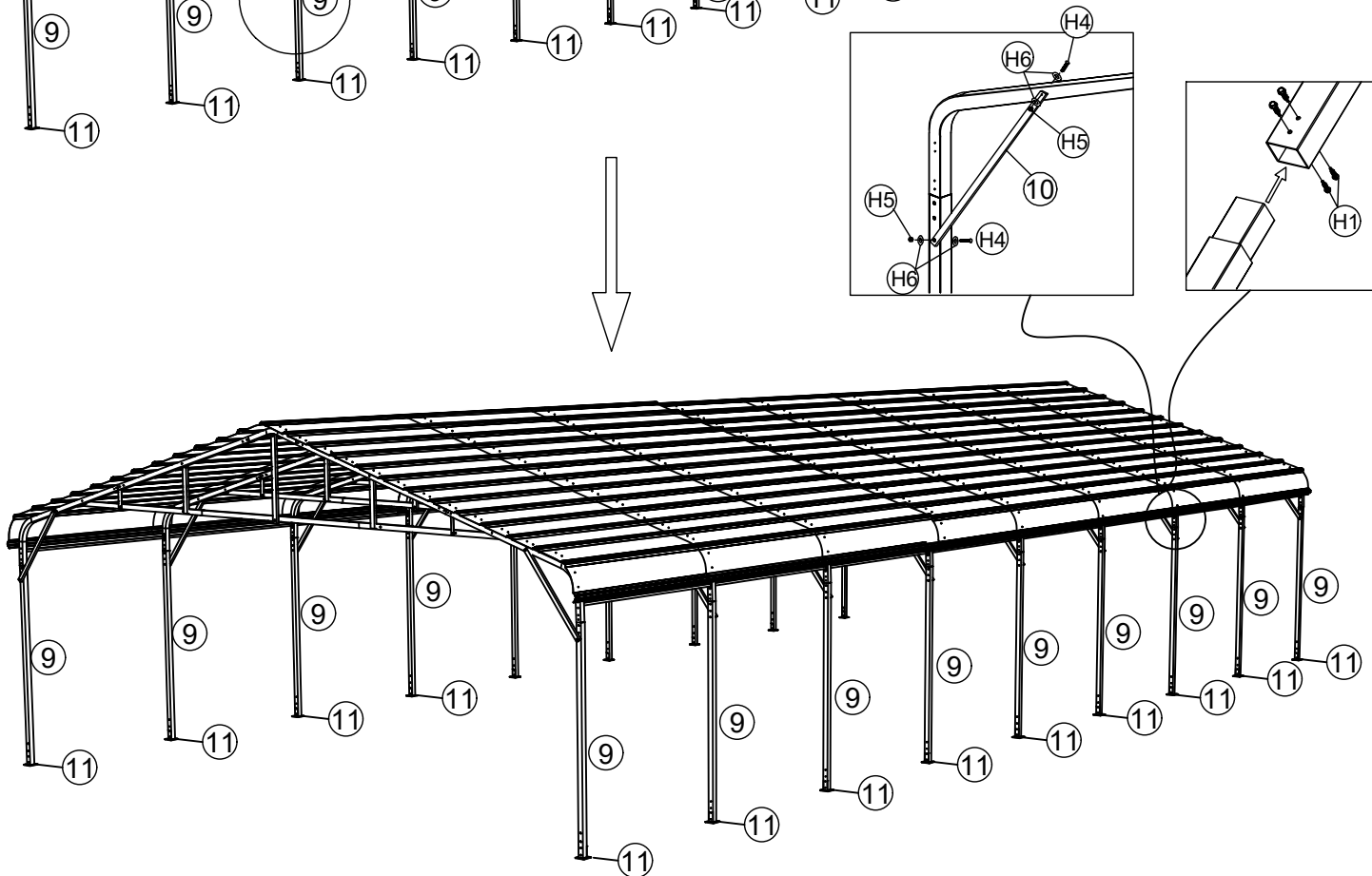
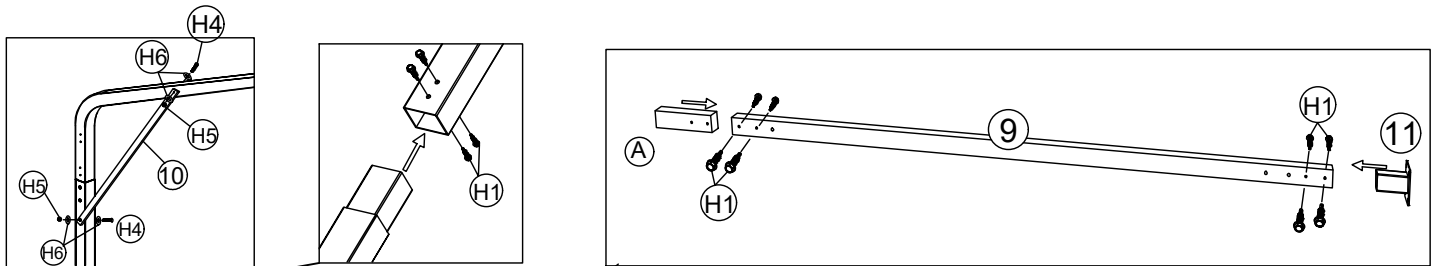
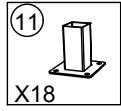
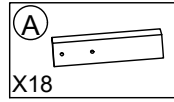
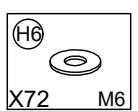
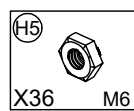
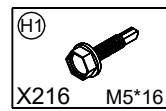
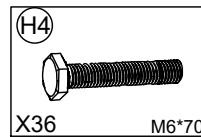
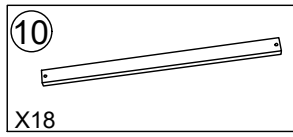
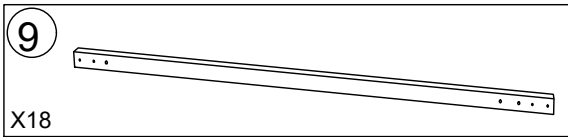


To extend the package of the color steel tile pointed Angle, to prevent injuries.

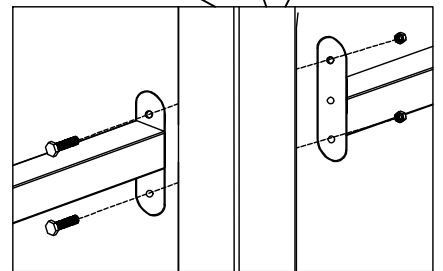
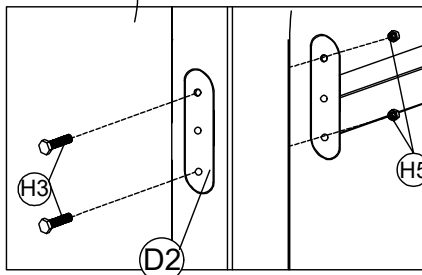
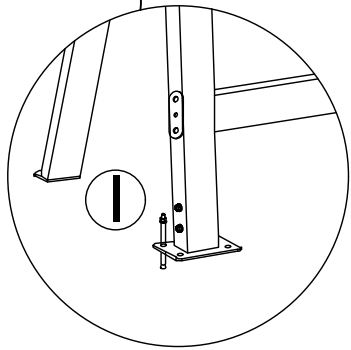
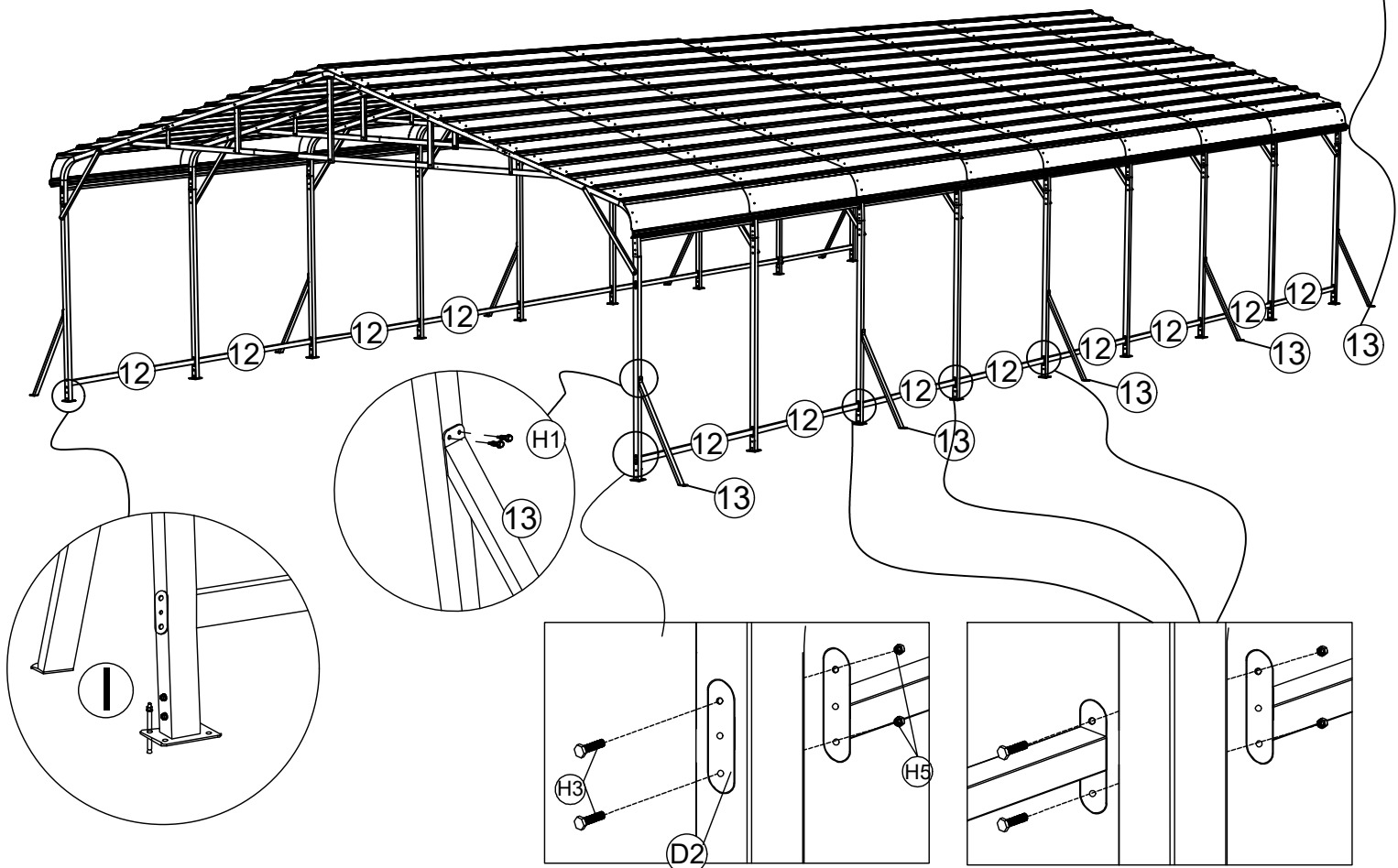
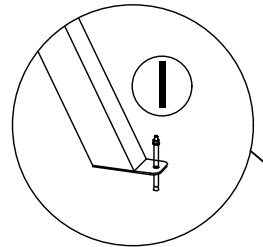
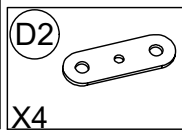
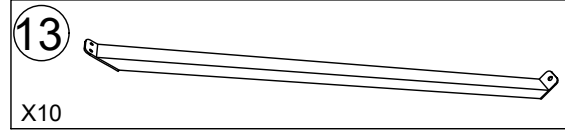
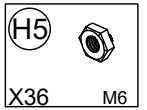
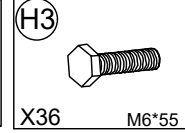
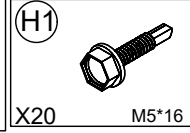
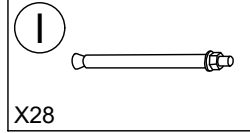
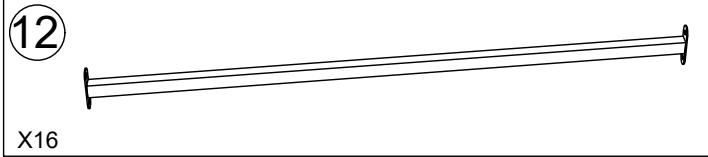


Screw the bottom edge of the color steel tile to prevent it from lifting

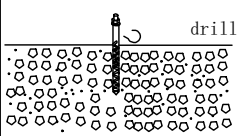
STEP 6



STEP 7



Insert expansion bolts



drill

Insert the expansion bolt and rotate the nut to expand and secure the expansion bolt

hard ground