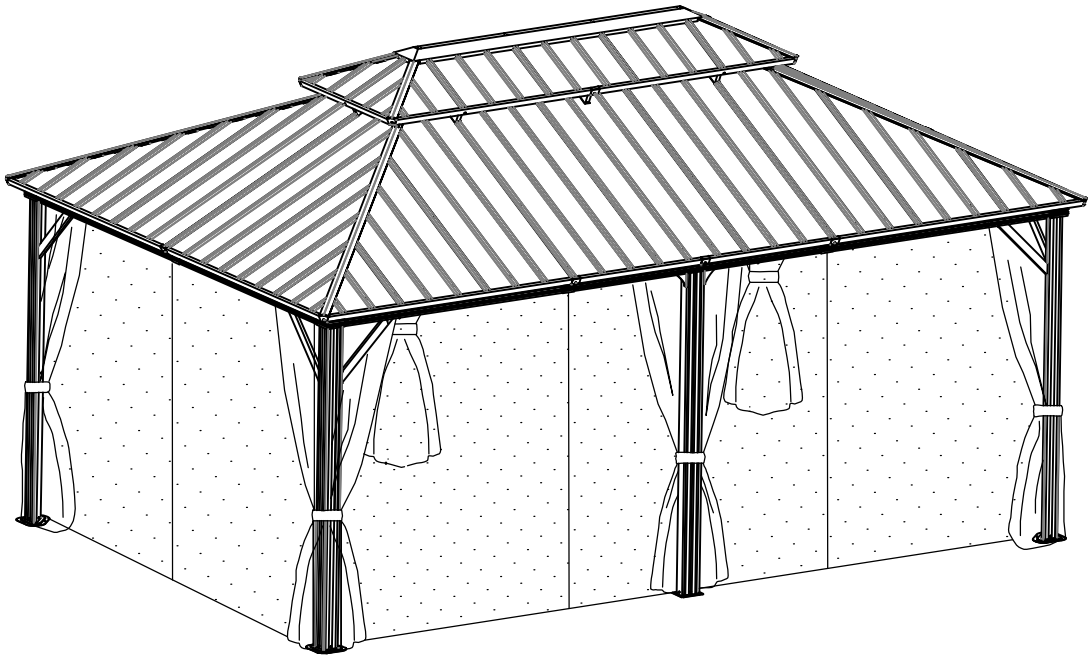
12 x 18FT

WQG-031-3





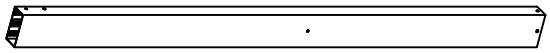
A 4x



B1 4x



B2 4x



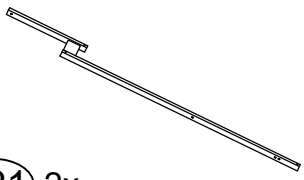
A2 2x



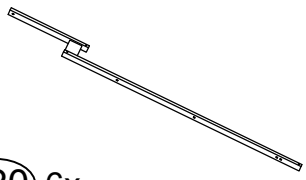
B8 2x



D 4x



D21 2x



D20 6x



C1 4x



C2 4x



C11 4x



F1 4x



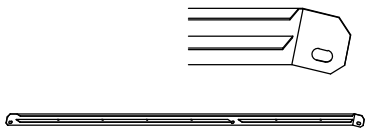
F2 4x

F5 4x



F8 3x

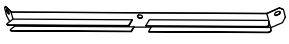
G1 2x



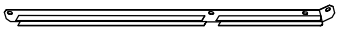
G7 2x



G8 2x



I1 2x



I7 2x



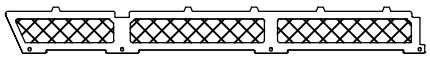
I8 2x



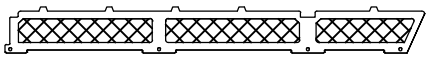
L5A 1x



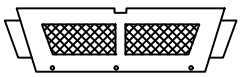
M5 1x



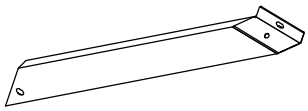
V5a 2x



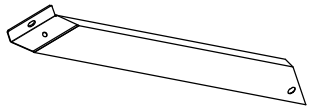
V5b 2x



V1 2x



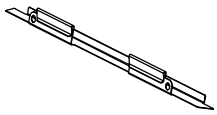
H 4x



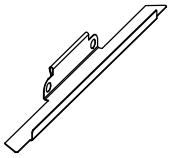
H1 4x



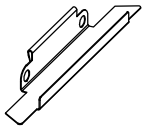
E5 4x



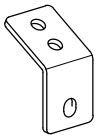
Z 64x



Z1 8x



Z2 8x



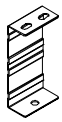
Q1 8x



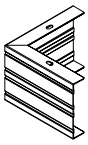
N 12x



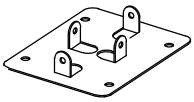
N1 10x



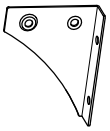
K1 6x



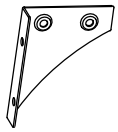
K 4x



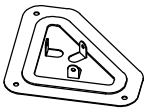
J1 2x



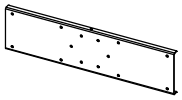
W1 2x



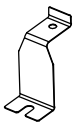
W2 2x



J 4x



P 6x



V 6x



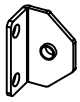
Y 92x



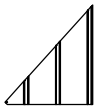
U 144x



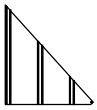
Q3 8x



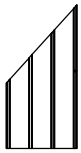
Q4 8x



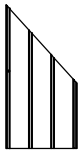
X1 4x



X2 4x



X3 4x



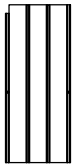
X4 4x



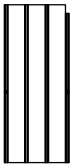
X5 4x



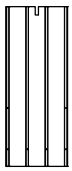
X6 4x



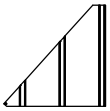
X7 2x



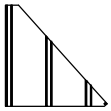
X8 2x



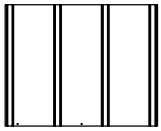
X9 2x



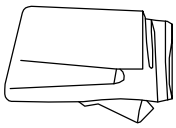
S1 4x



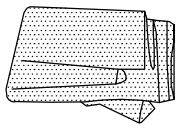
S2 4x



S3 6x



T 4x + 2x



T1 4x + 2x



M6x15

1 244x



M6x23

2 80x



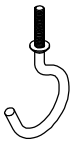
M6x25

3 12x



ST 4.8x12

4 8x



5 **3x**



M6x45

7 12x

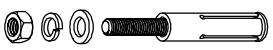


8 16x

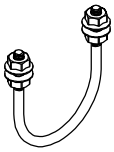


M6x10

9 12x



10 20x

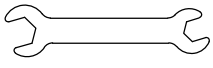


11 1x



4mm

12 2x

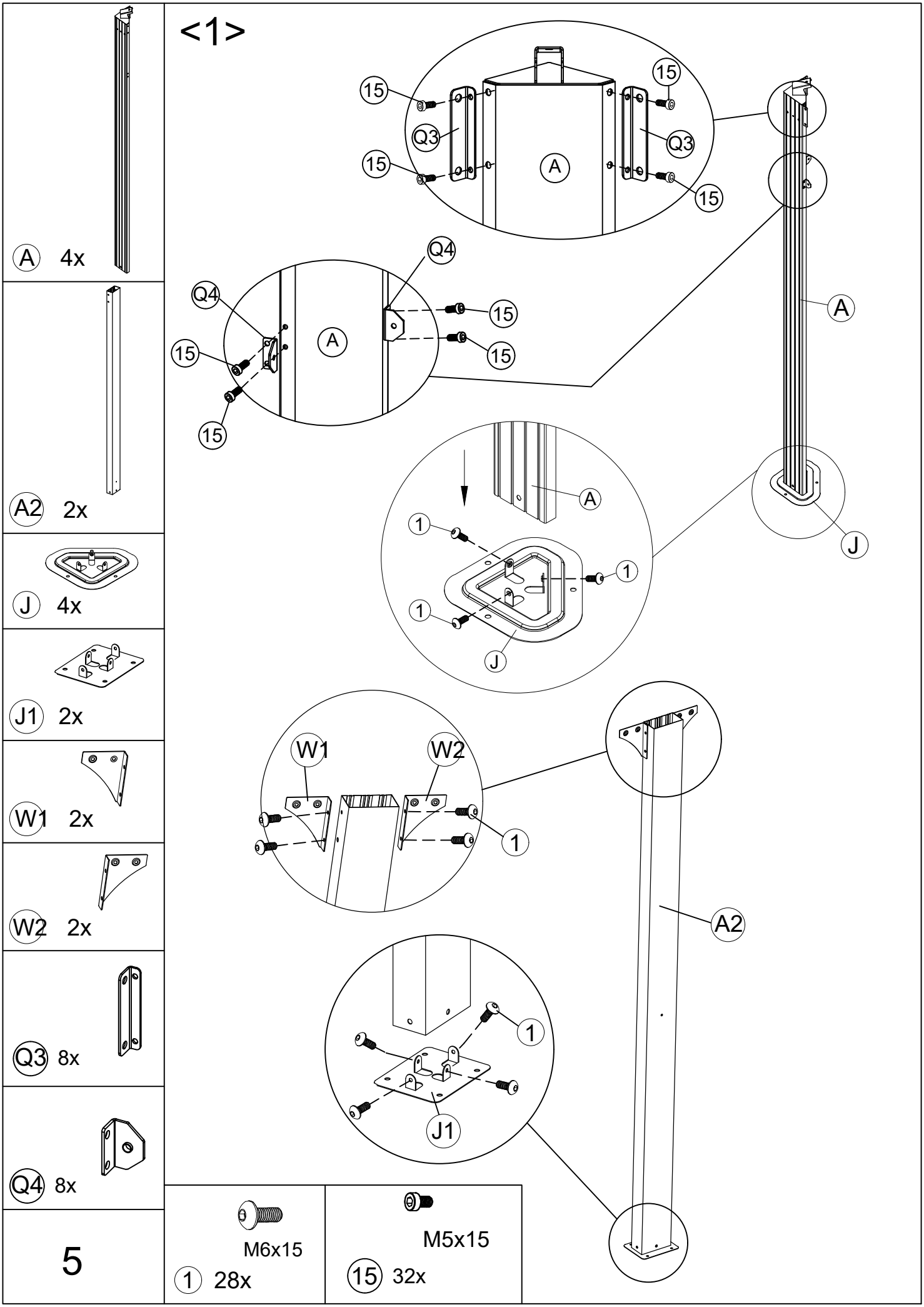


14 1x



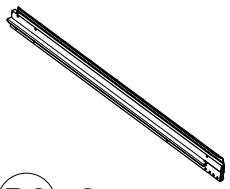
M5x15

15 32x

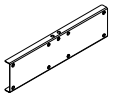

<1>
A 4x
A2 2x
J 4x
J1 2x
W1 2x
W2 2x
Q3 8x
Q4 8x
5
M6x15
1 28x
M5x15
15 32x
15
Q3
A
Q4
J
1
W1
W2
A2
J1



B1 2x



B2 2x



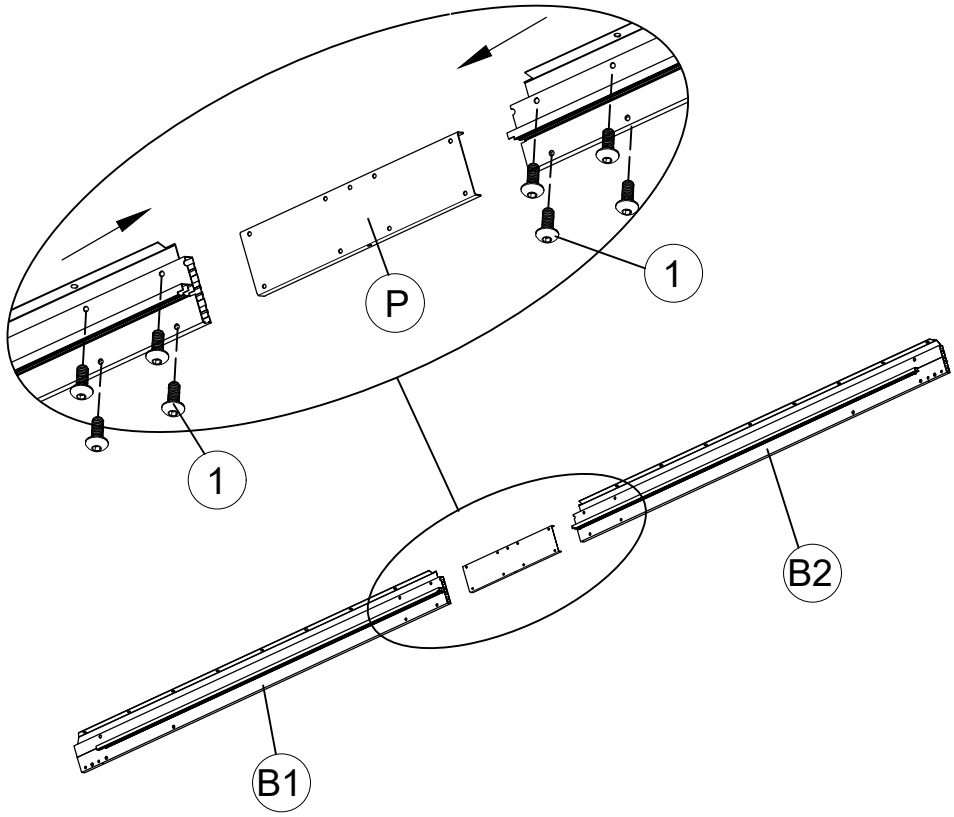
P 2x



M6x15

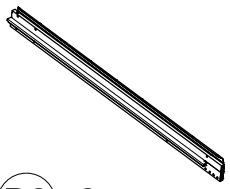
1 16x

<2>





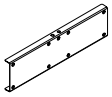
B1 2x



B2 2x



B8 2x



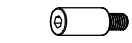
P 4x



M6x15

1 32x

<4>

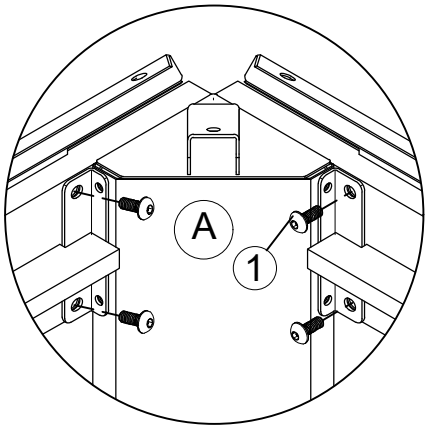


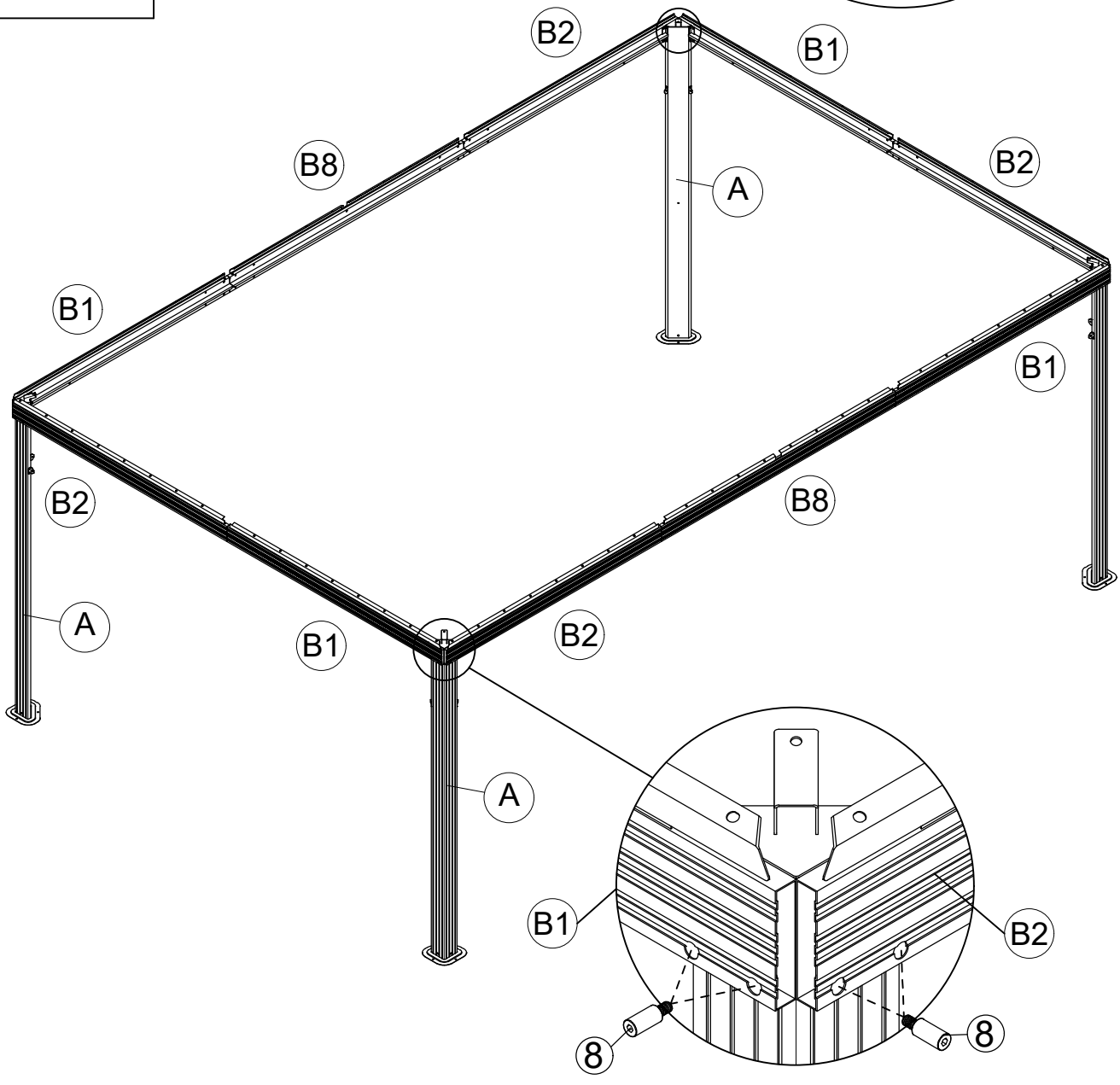
8 16x

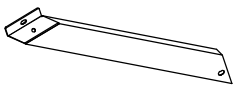


M6x15

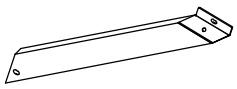
1 16x







H1 4x



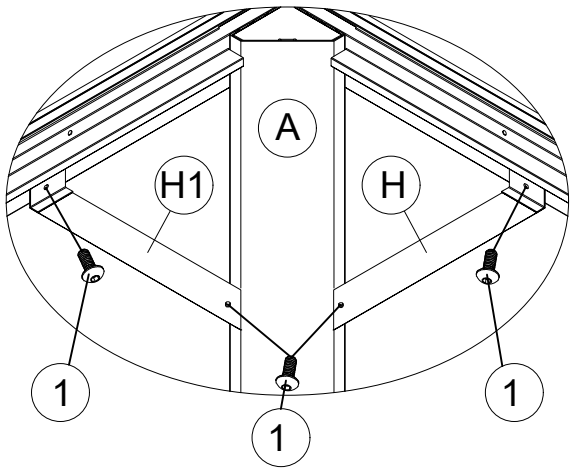
H 4x

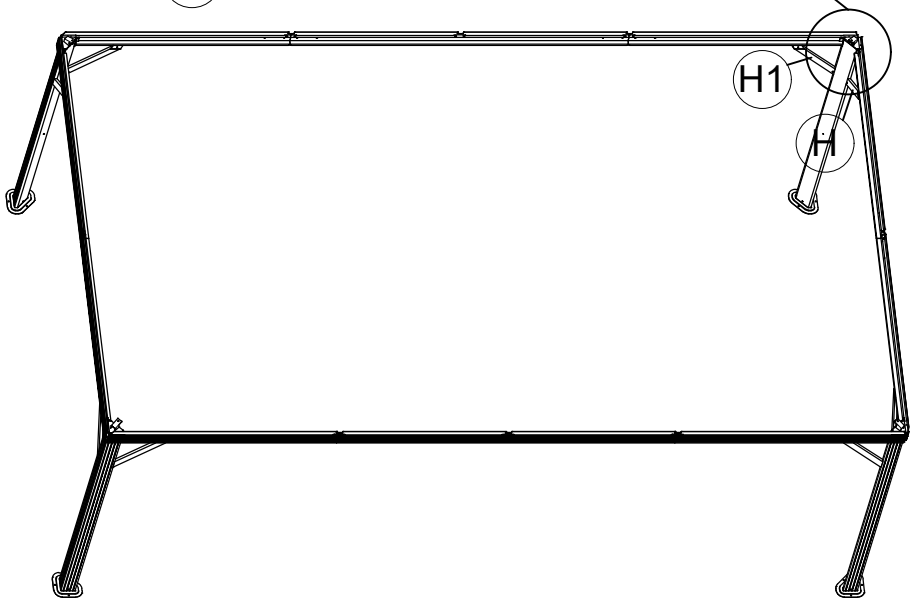


M6x15

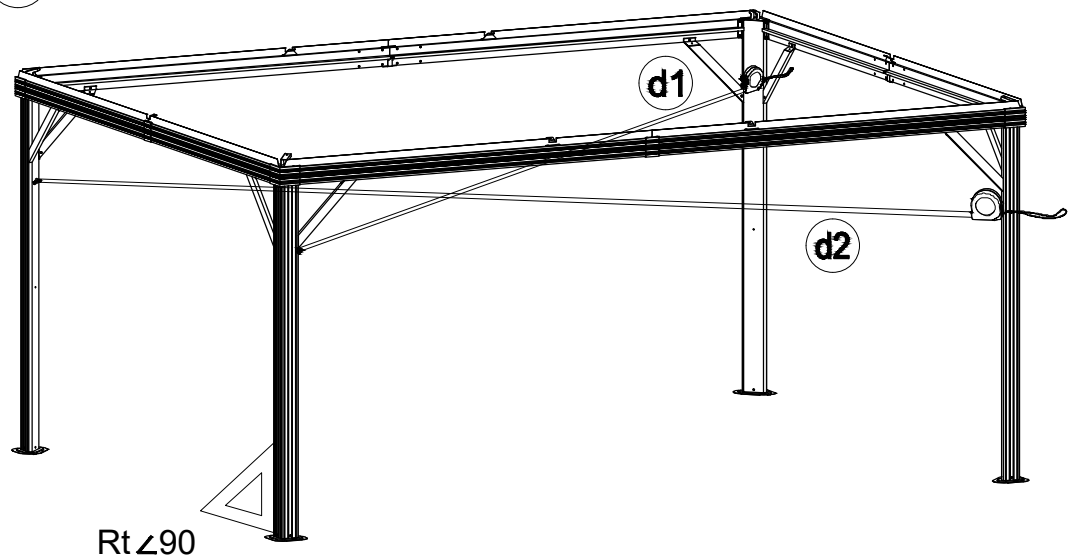
1 16x

<5>

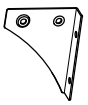




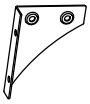
i d1=d2



Tips: Please measure to make sure the length of d1 is equal to d2 before moving to next step to ensure a square frame and best results. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.



W1 2x



W2 2x

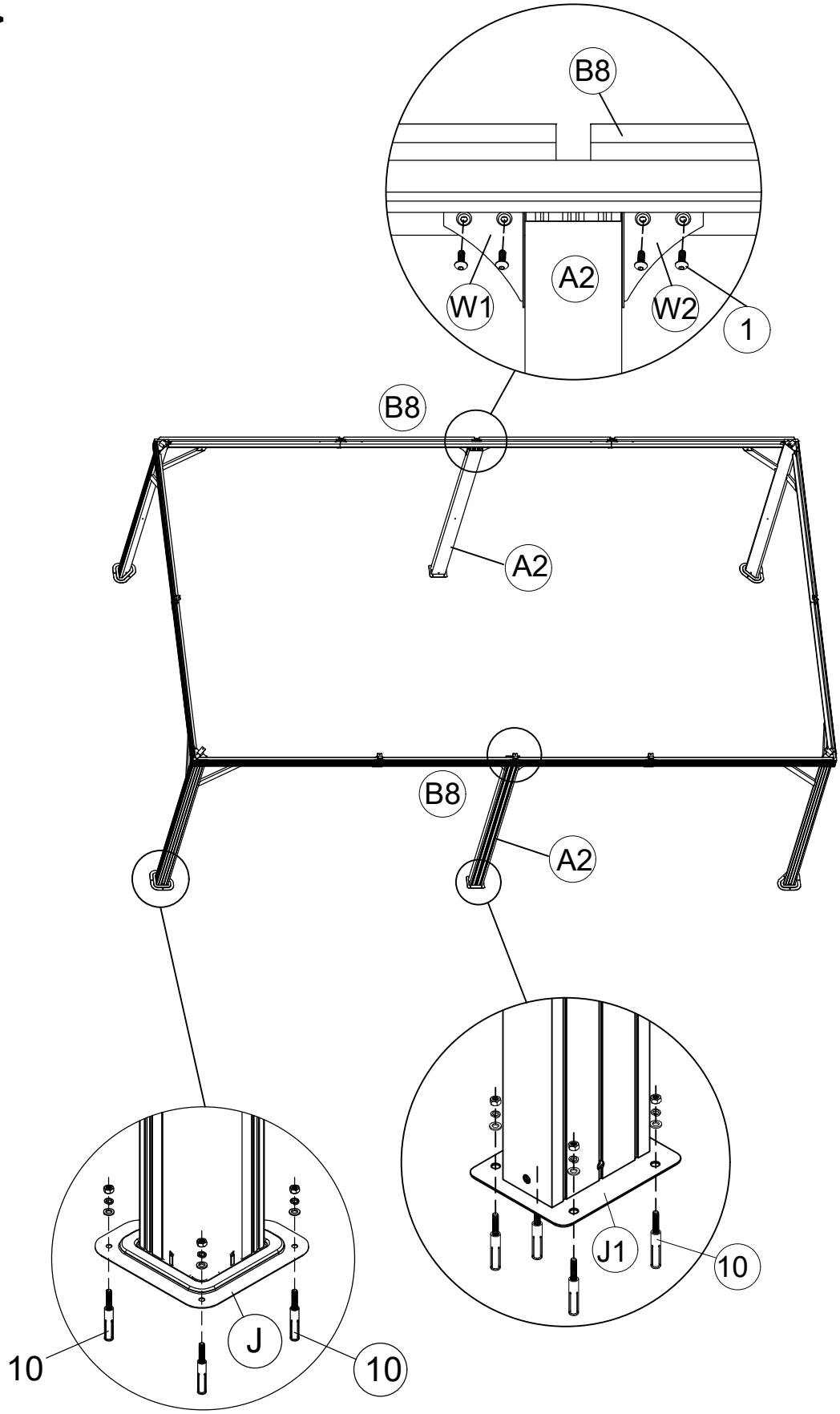


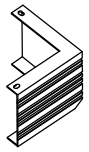
M6x15

1 8x

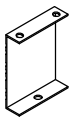


10 20x





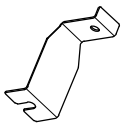
K 4x



K1 6x



U 144x



V 6x

M6x15

1 18x



ST4.8x12

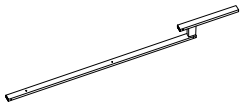
4 8x



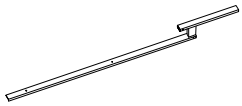
D 4x



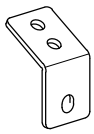
E5 4x



D21 2x



D20 6x

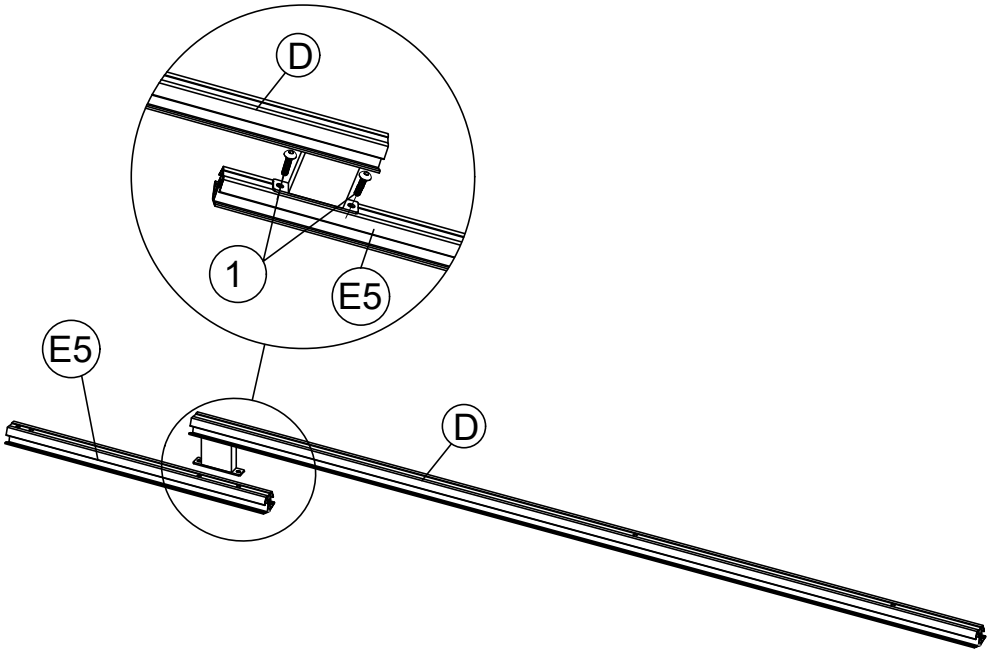


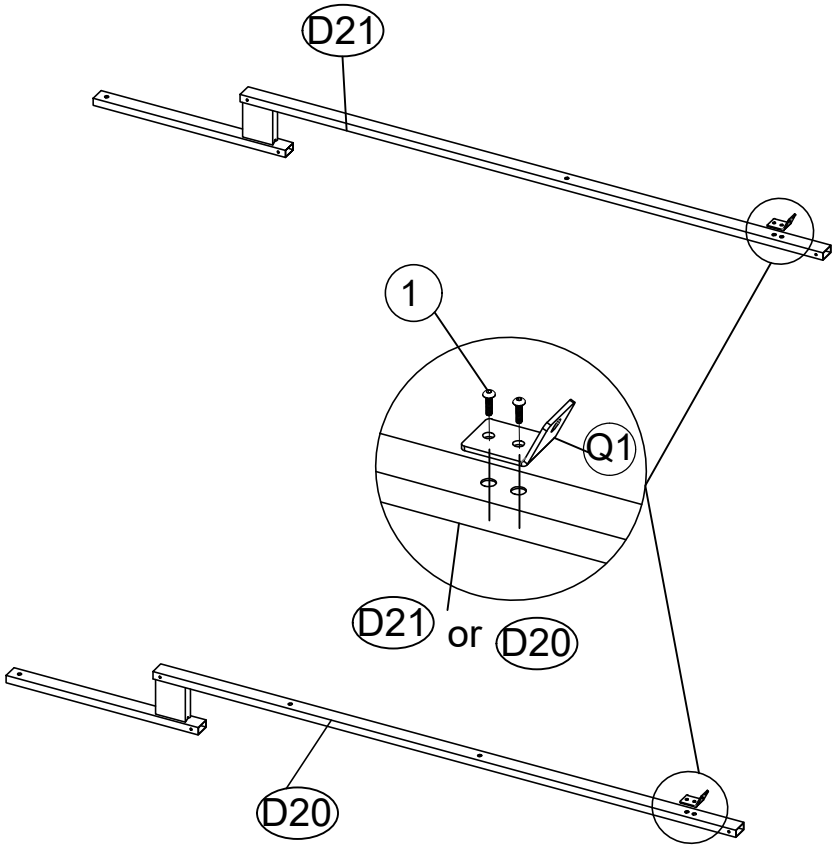
Q1 8x

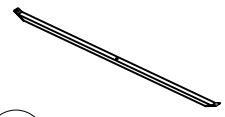


M6x15

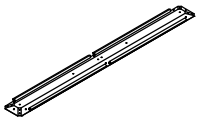
1 24x



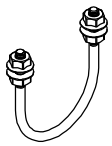




F8 3x



L5A 1x

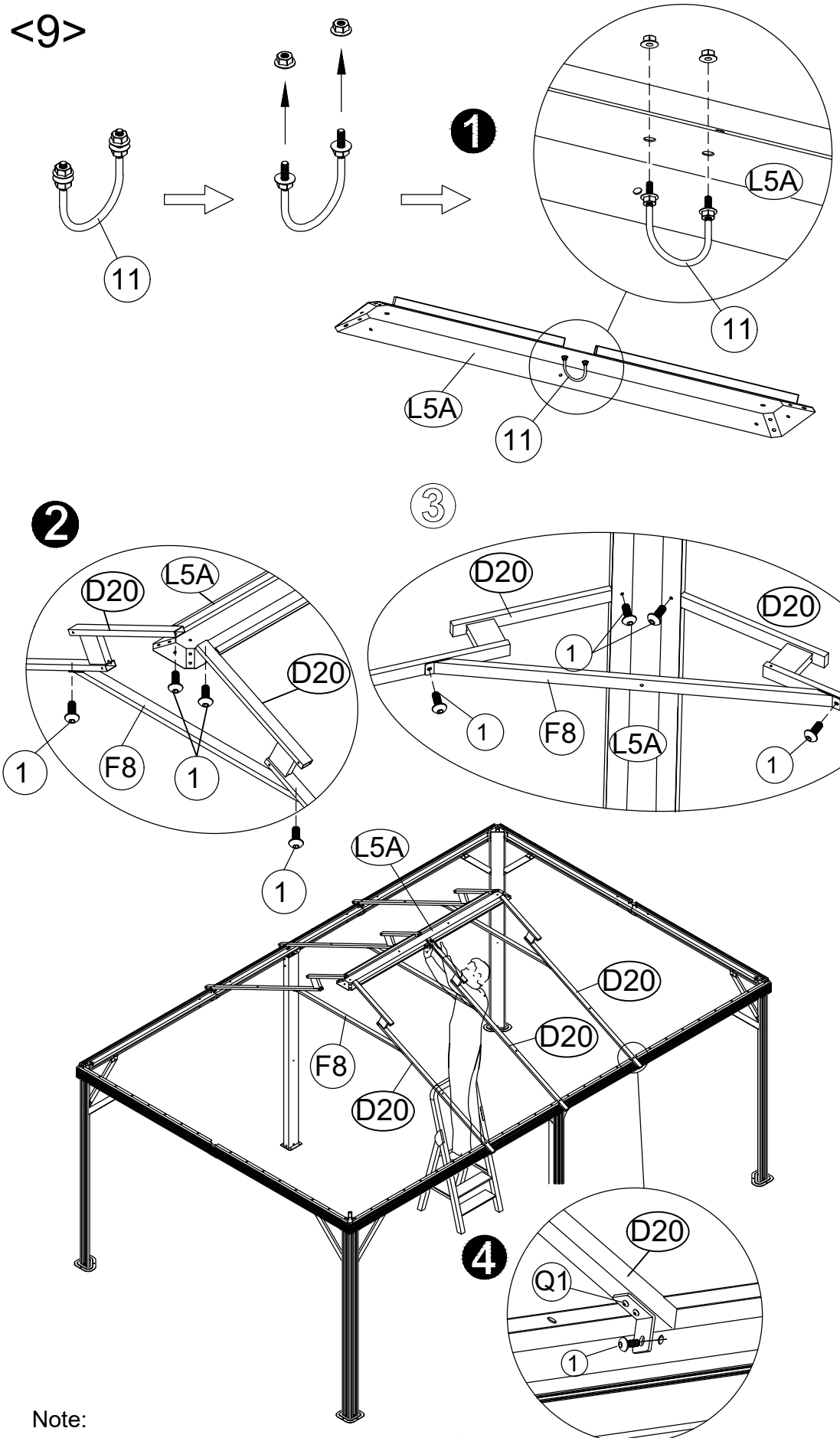


11 1x



M6x15

1 18x



Note:
1. Let one person stand on the ladder to lift "L5A" and hold and let others fasten the screws connecting both ends of "D20" .
2. Please do not let go of holding "L5A" until all the "D20" screws are installed.



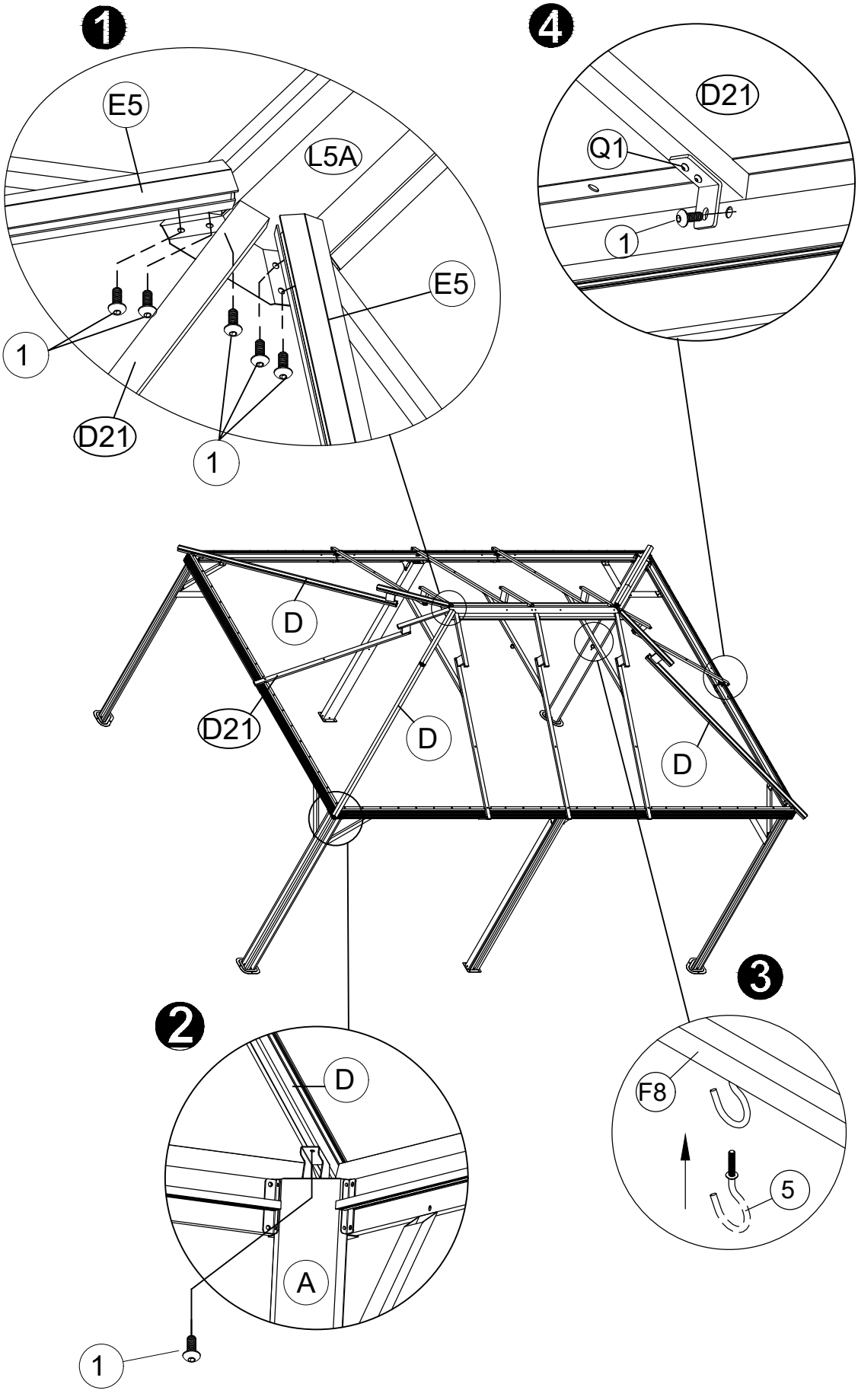
5 3x



M6x15

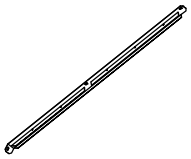
1 16x

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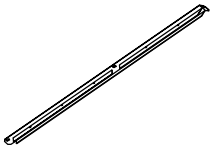




G1 2x



G7 2x



G8 2x



N 4x



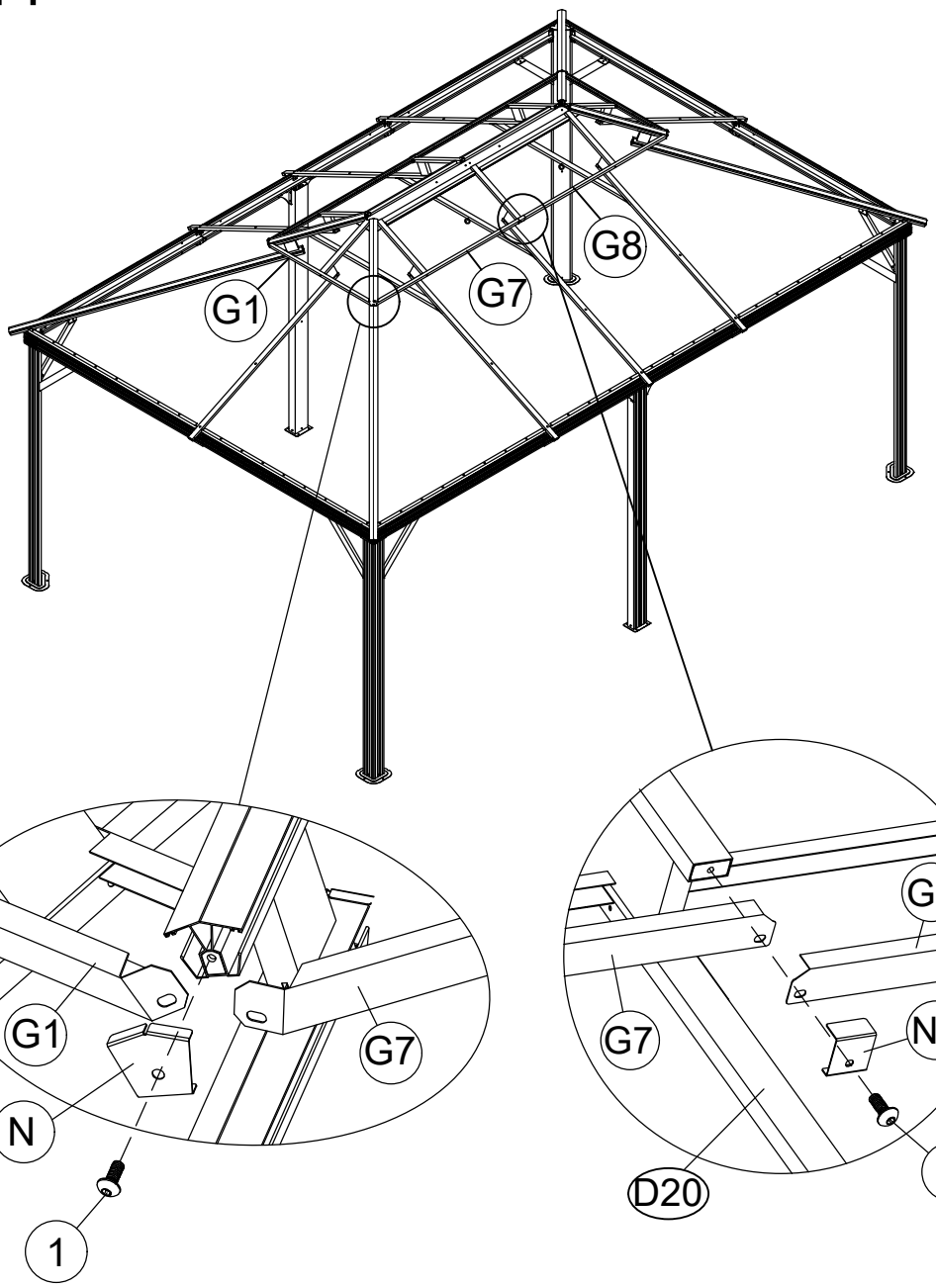
N1 2x

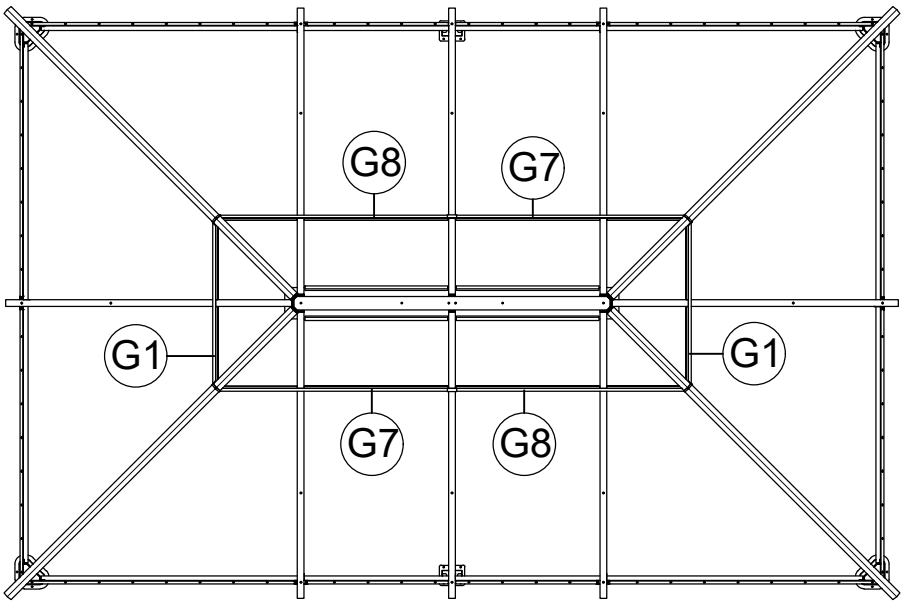


M6x15

1 12x

<11>





S1 2x S2 2x

X1 2x X2 2x

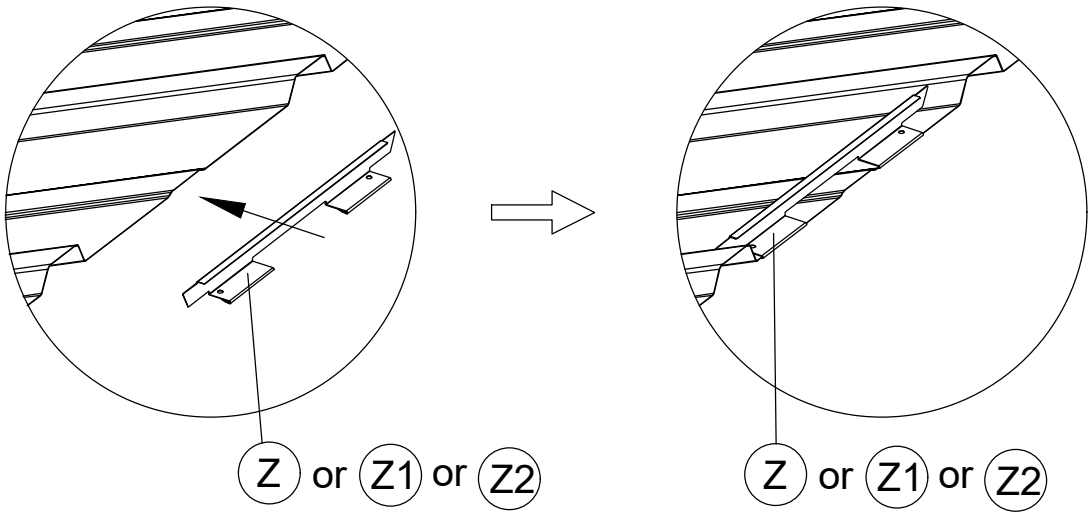
X3 2x X4 2x

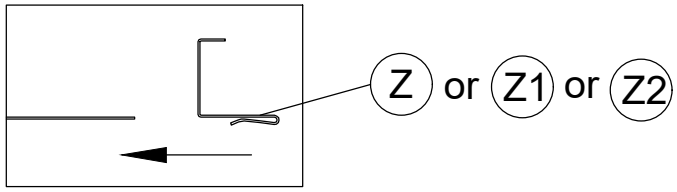
X5 2x X6 2x

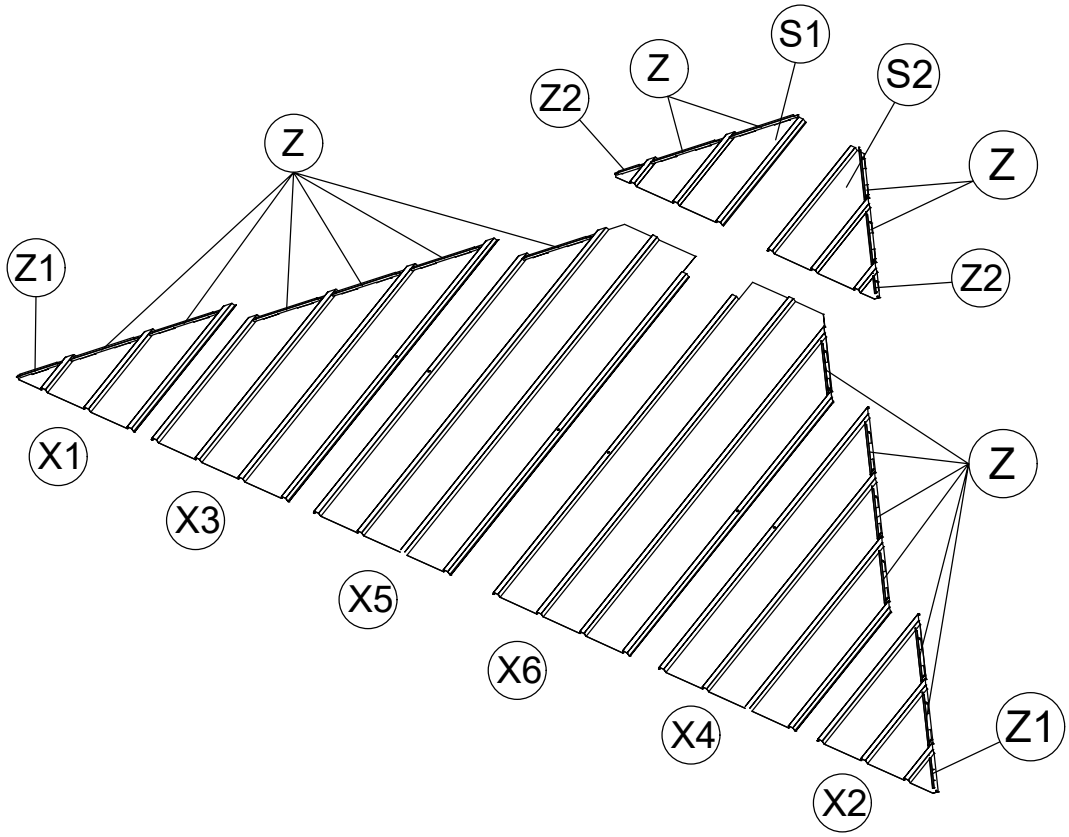
Z 32x

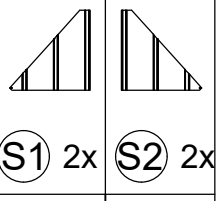
Z1 4x

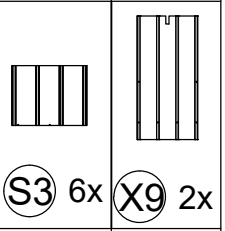
Z2 4x

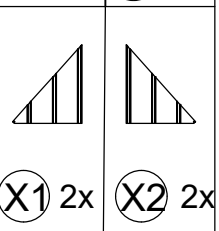


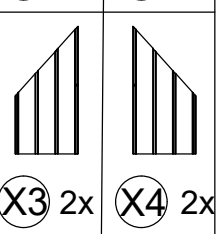


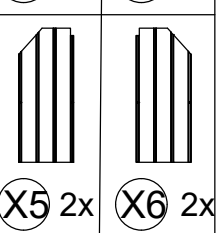


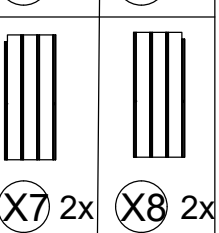

S1 2x S2 2x

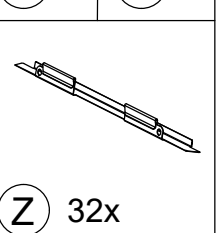

S3 6x X9 2x

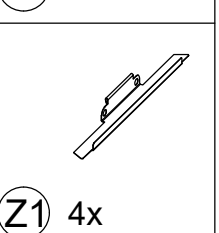

X1 2x X2 2x

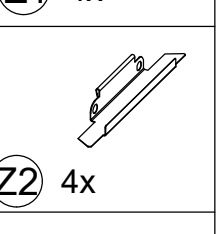

X3 2x X4 2x


X5 2x X6 2x


X7 2x X8 2x

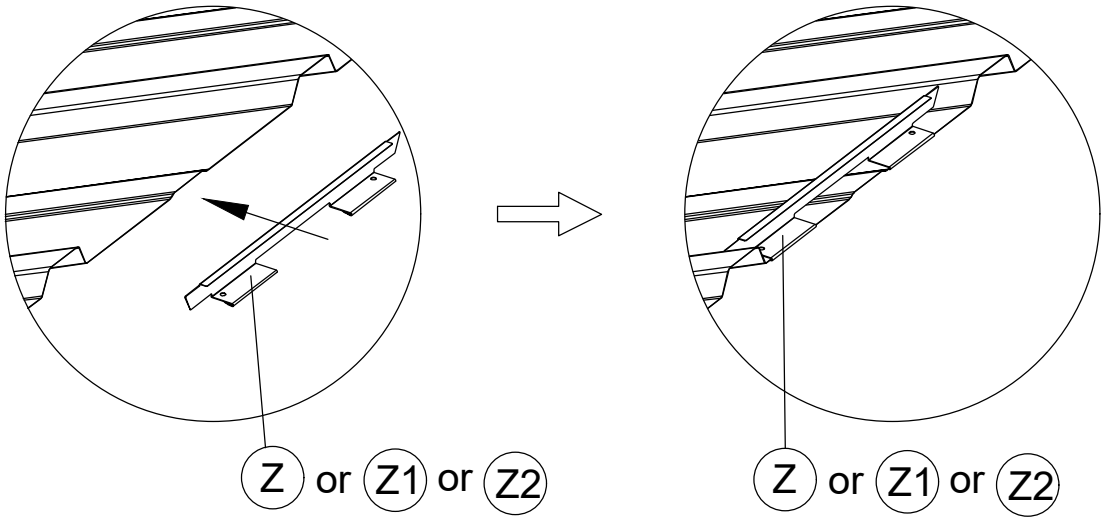

Z 32x

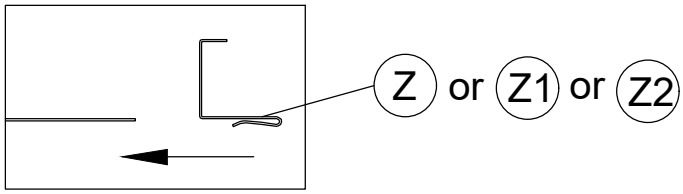

Z1 4x

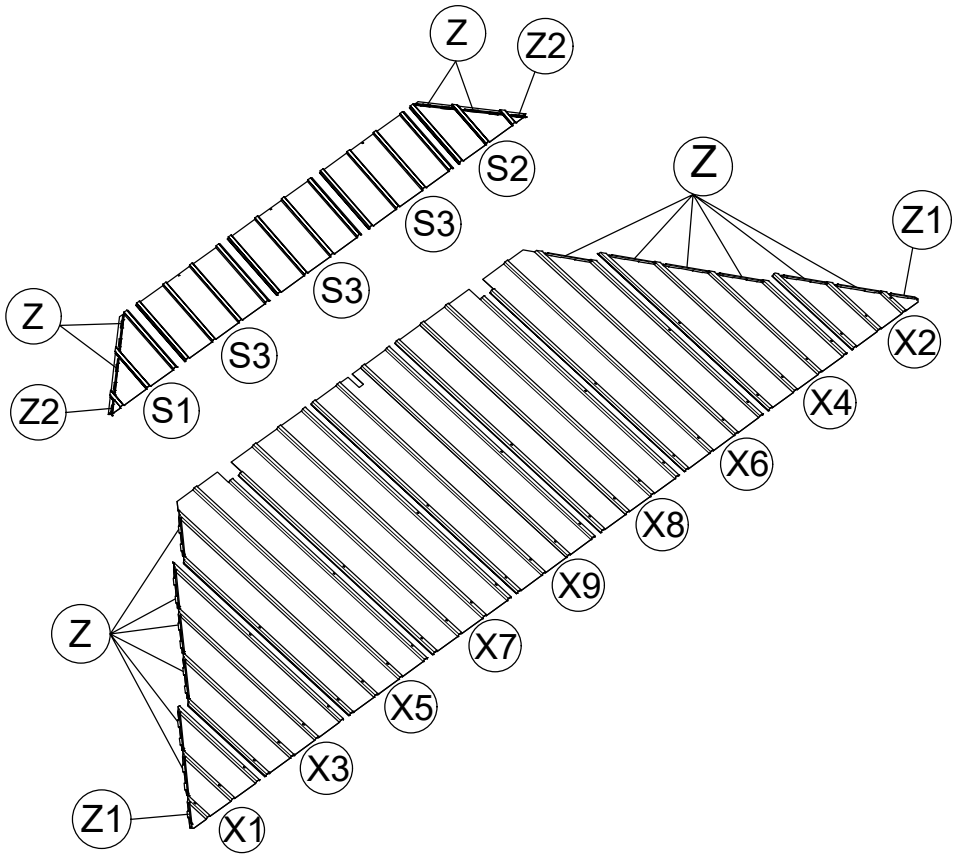

Z2 4x

17

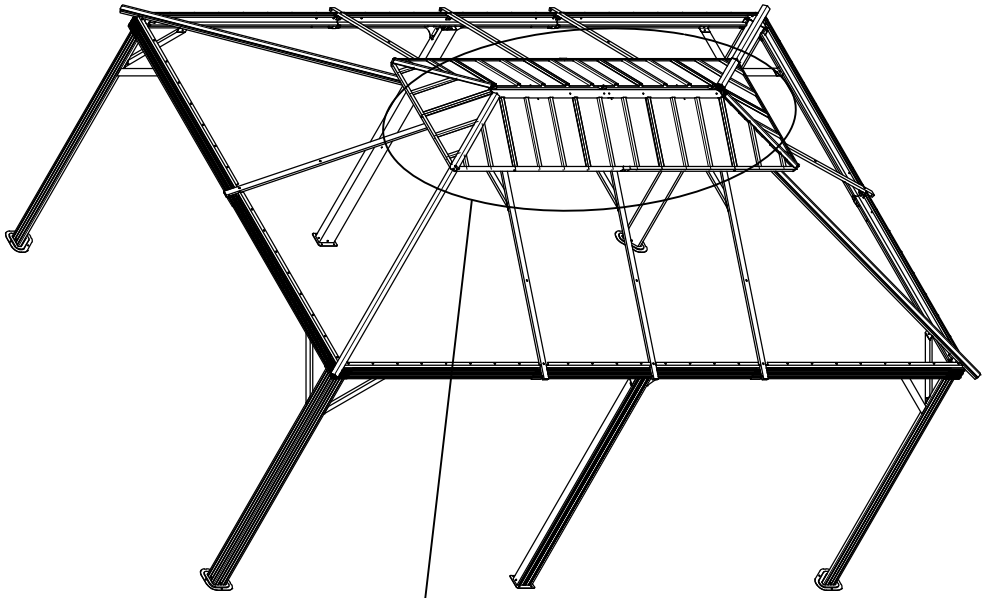
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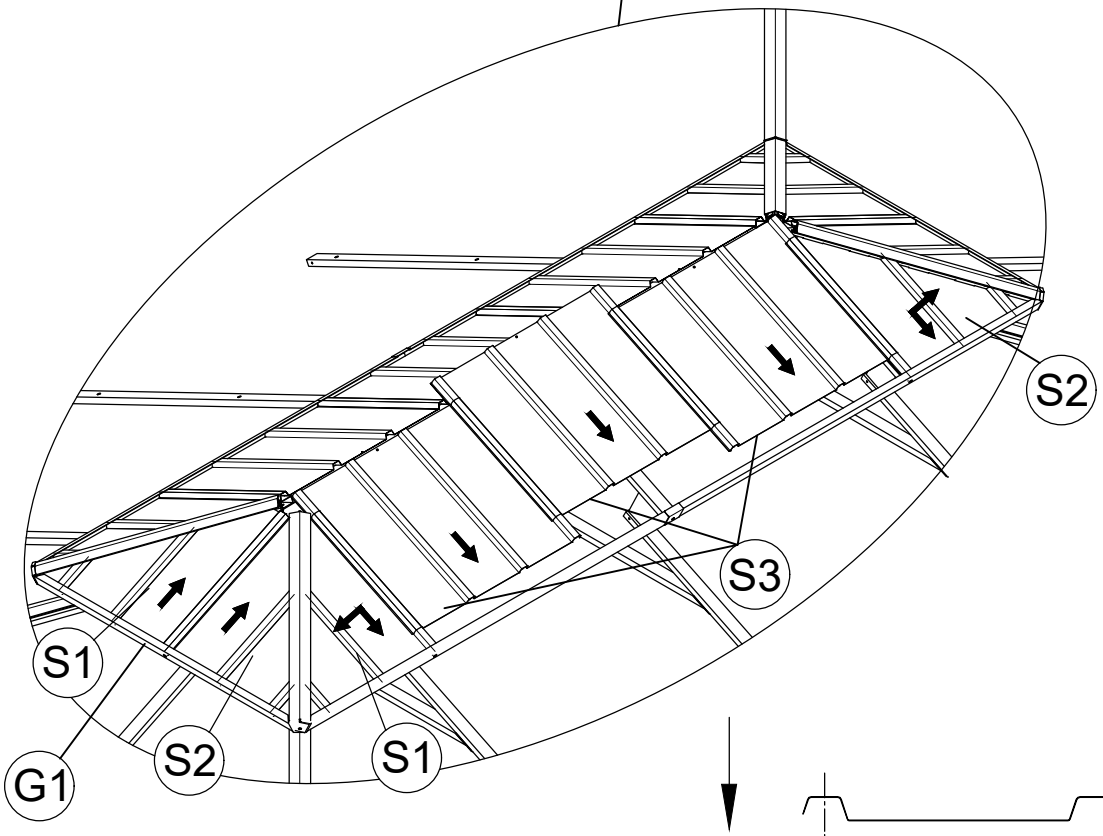


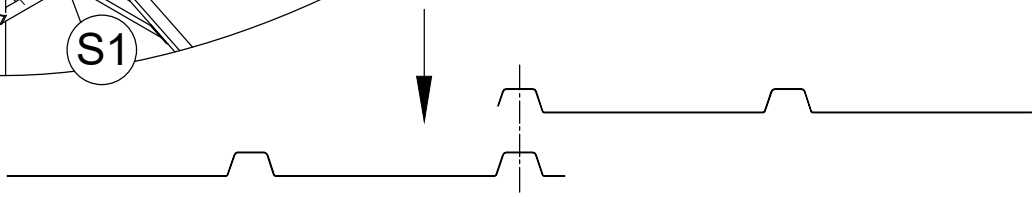




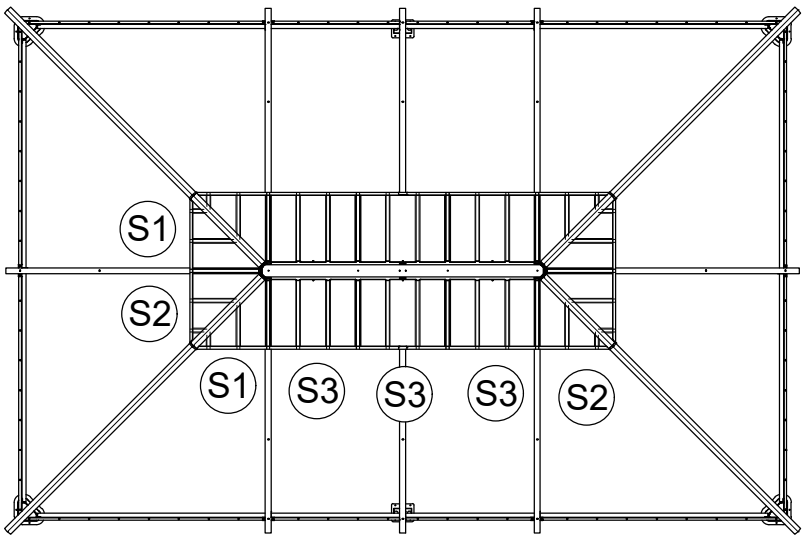
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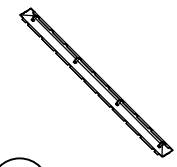






When installing the Roof plates (S2) onto short side, pls detach the right end of Roof Rib(G1) first. And then install the right end of Roof Rib (G1) again after S2 is installed.





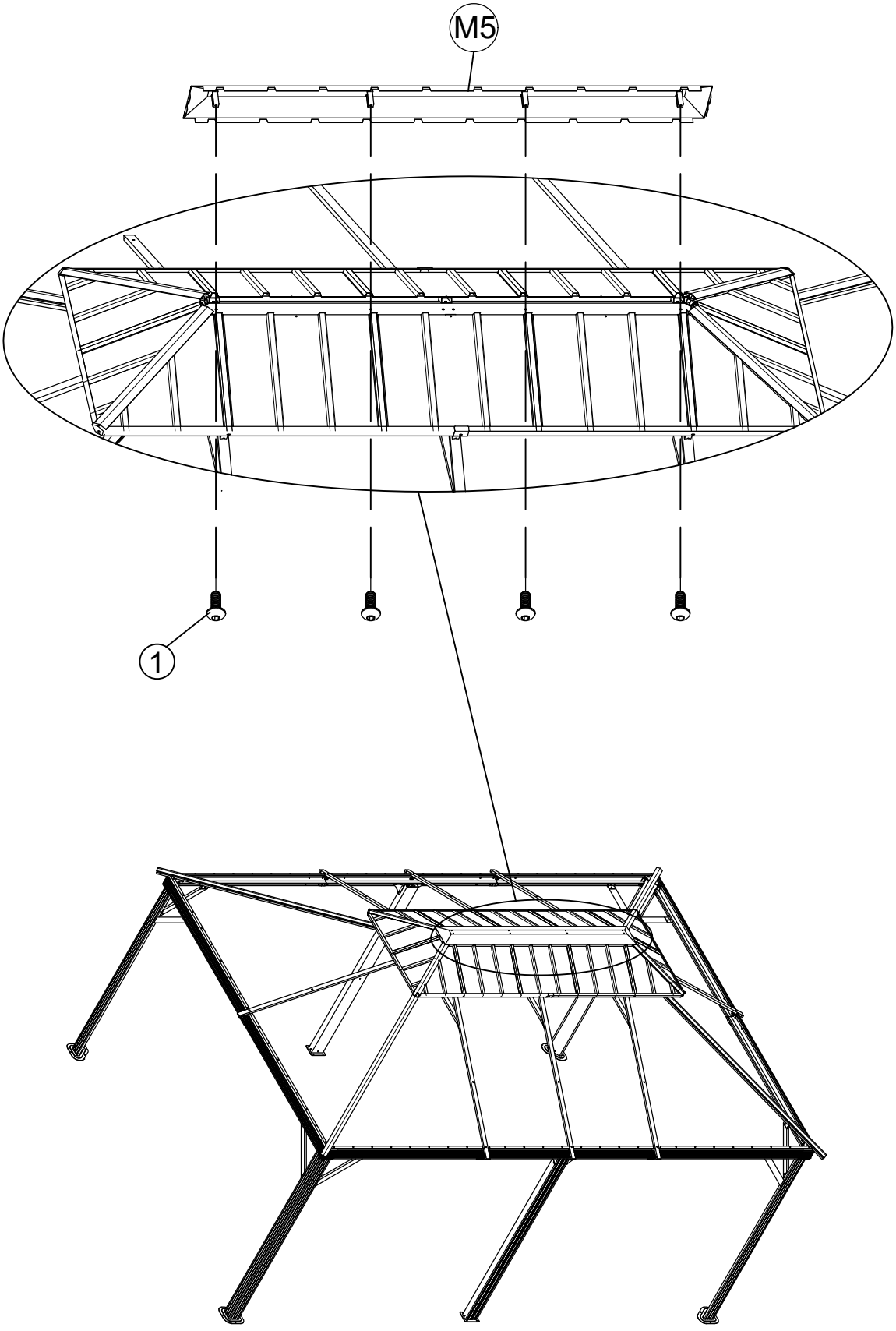
M5 1x



M6x15

① 4x

<15>



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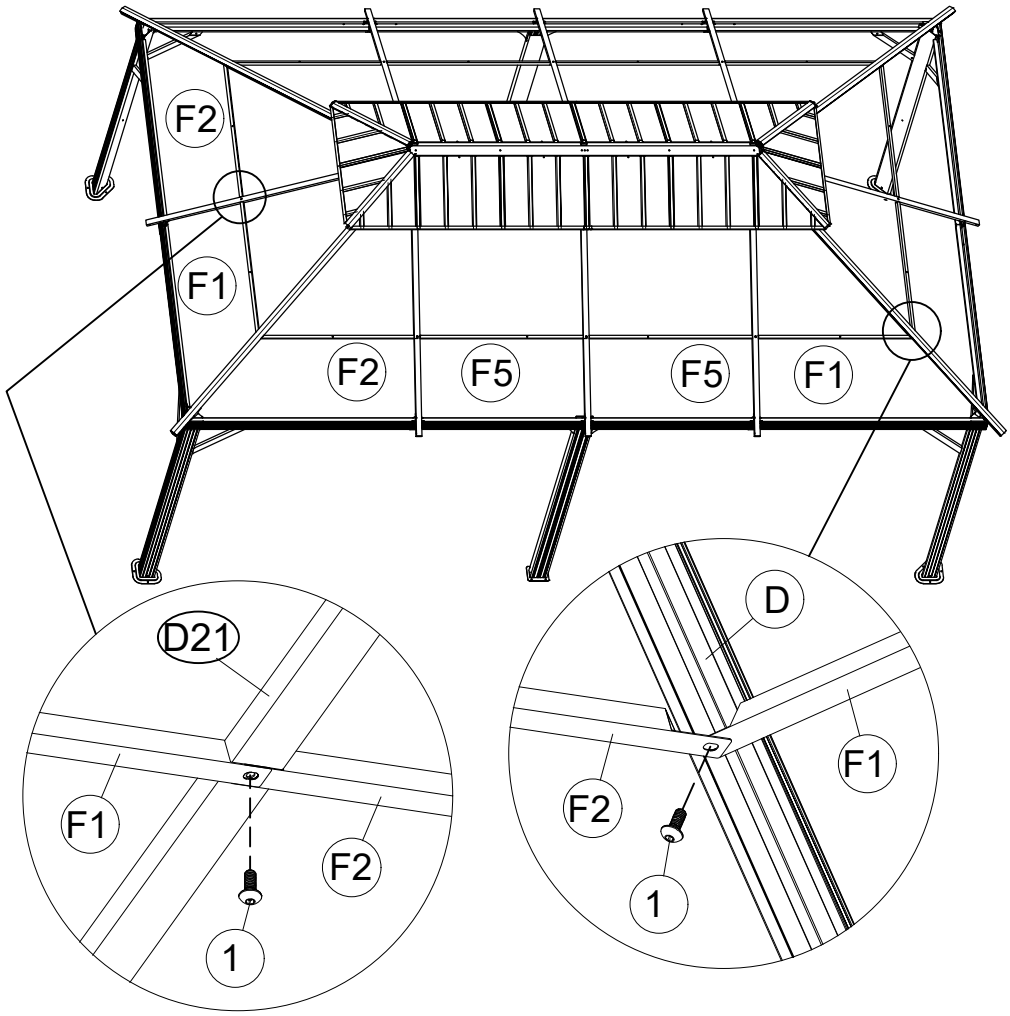
F1 4x

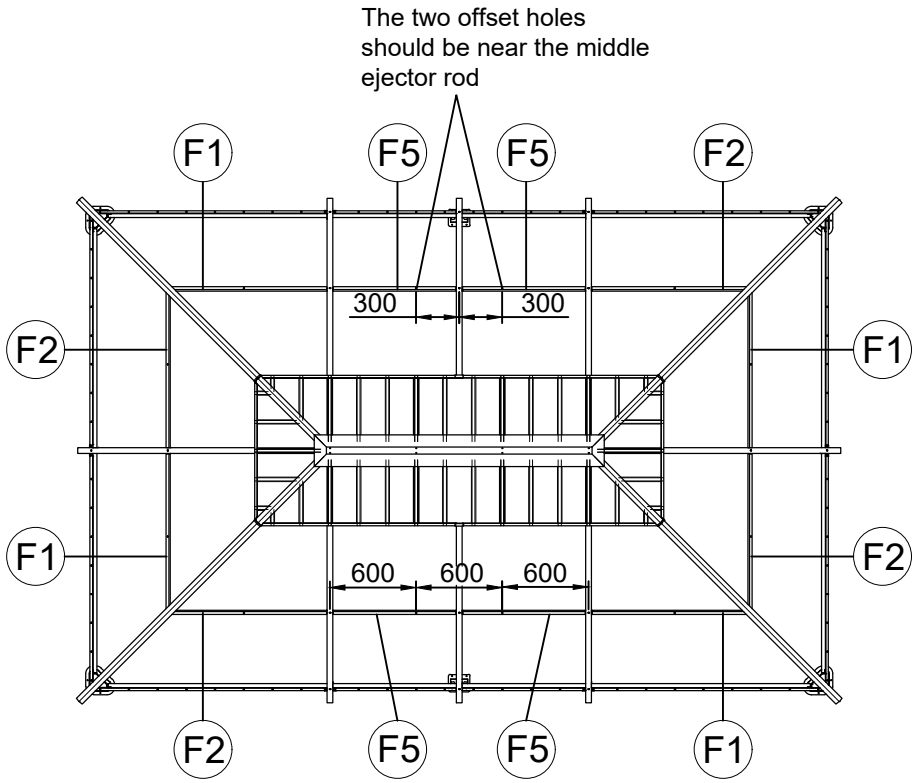
F2 4x

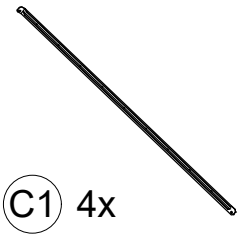
F5 4x

M6x15

1 12x



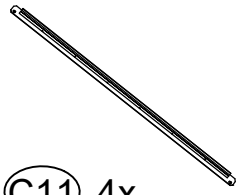




C1 4x



C2 4x



C11 4x



N 4x



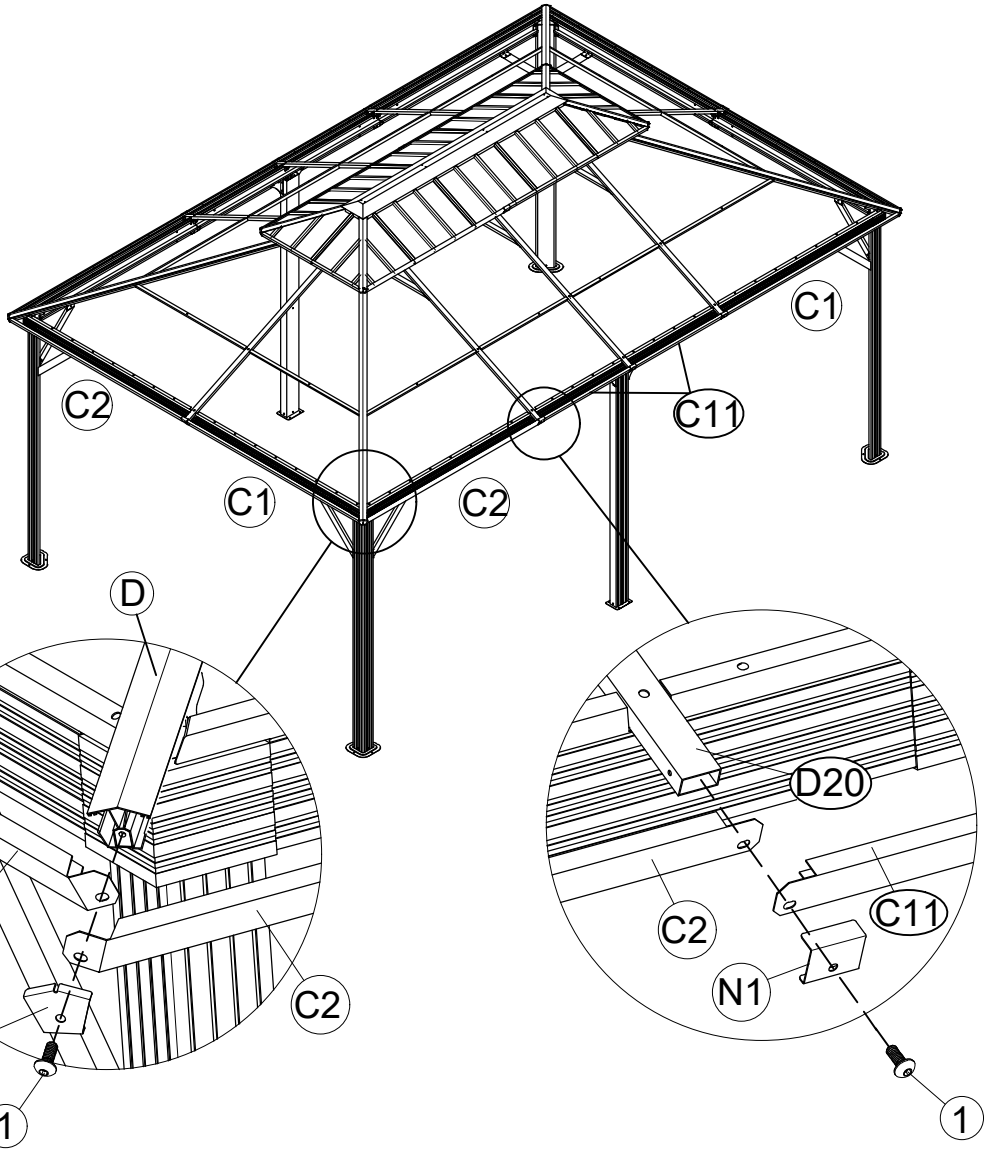
N1 8x

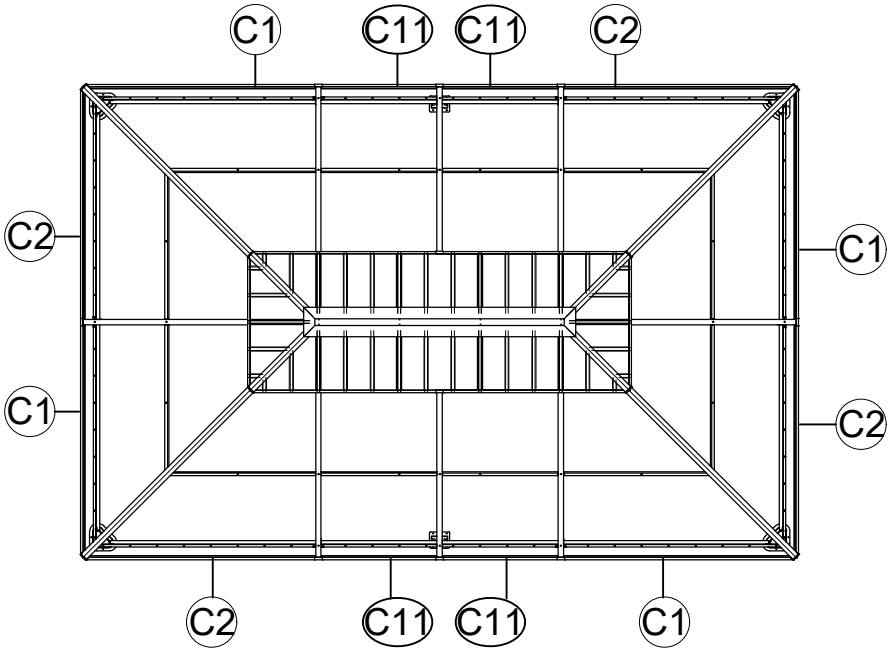


M6x15

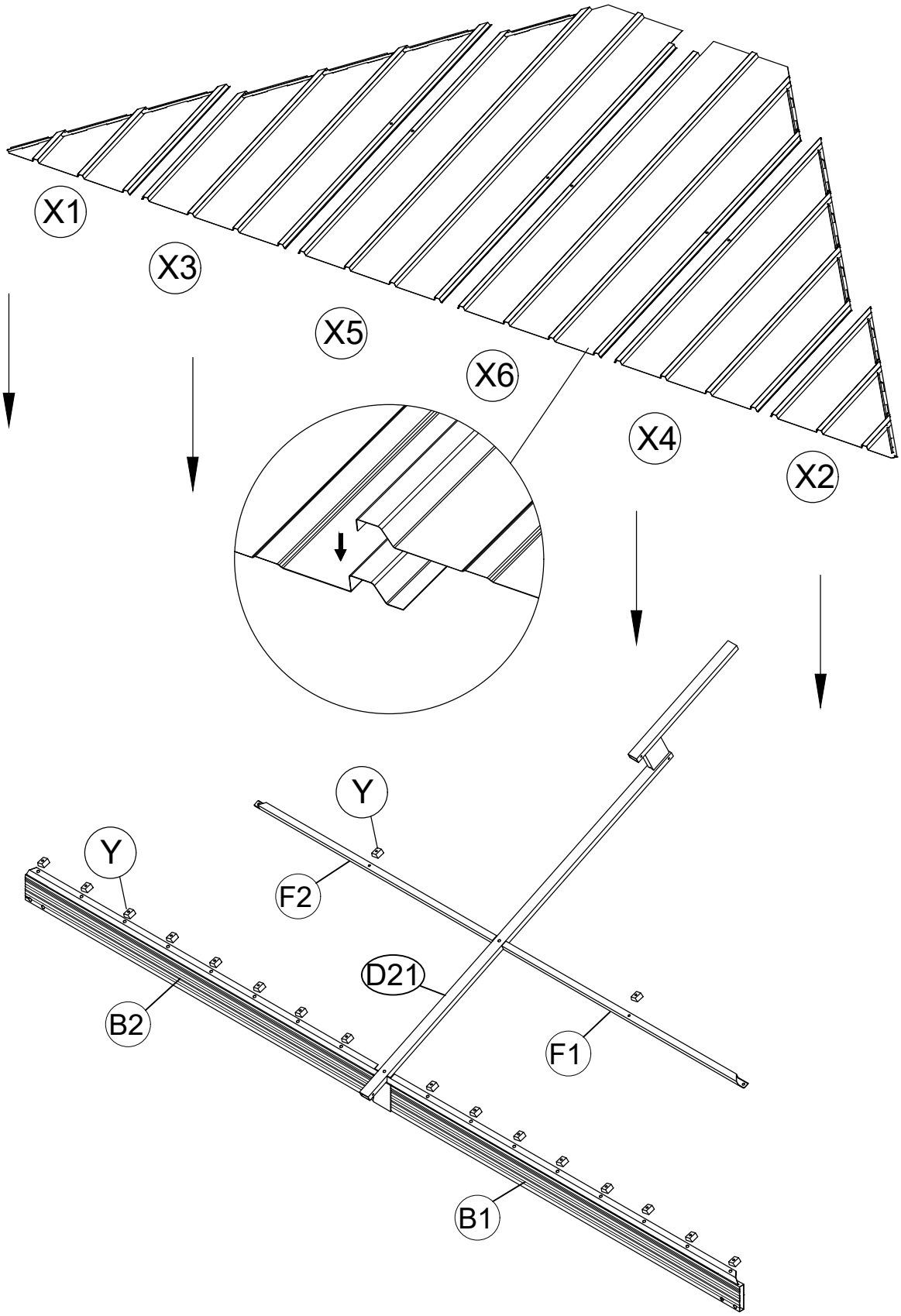
1 12x

21

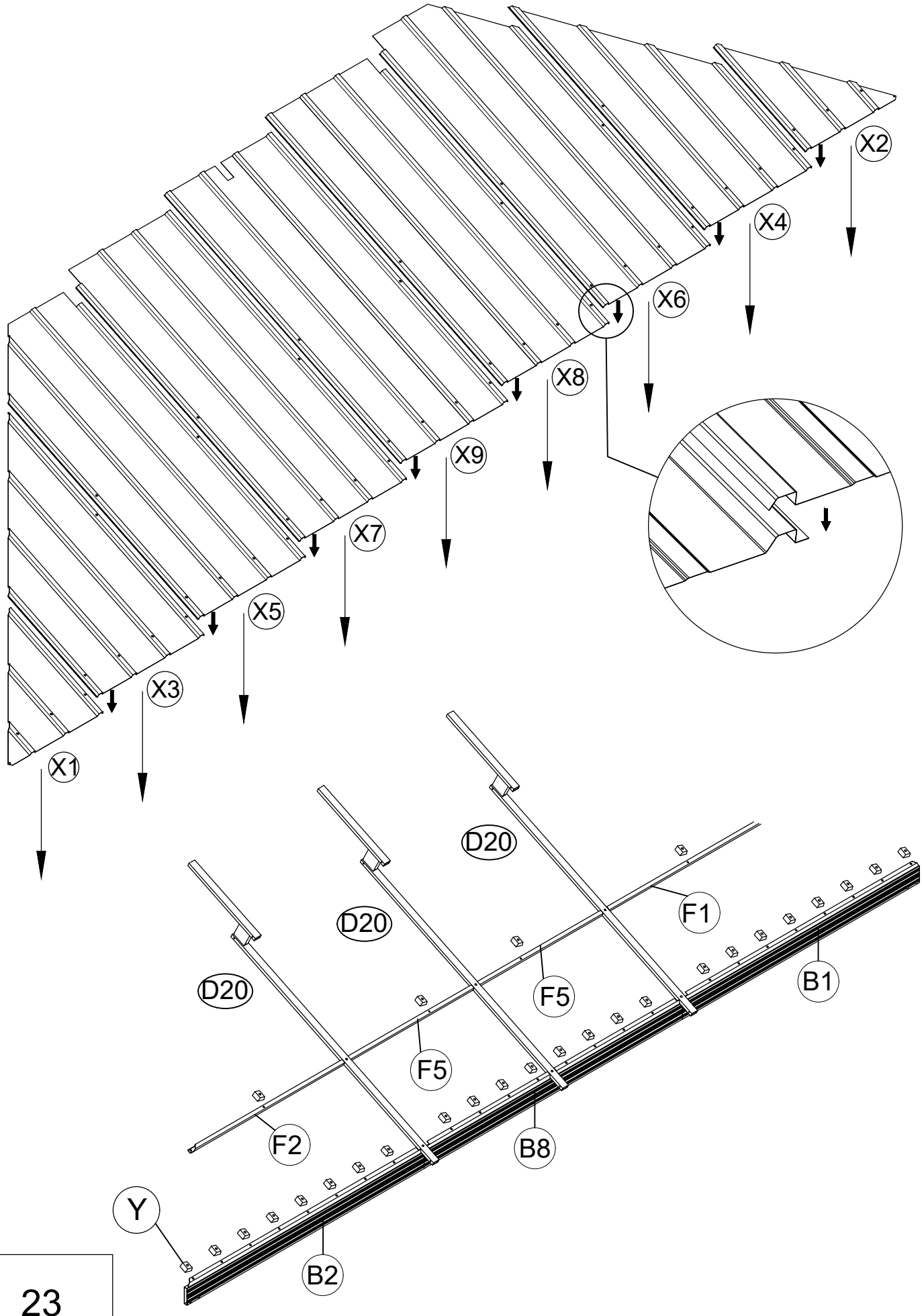




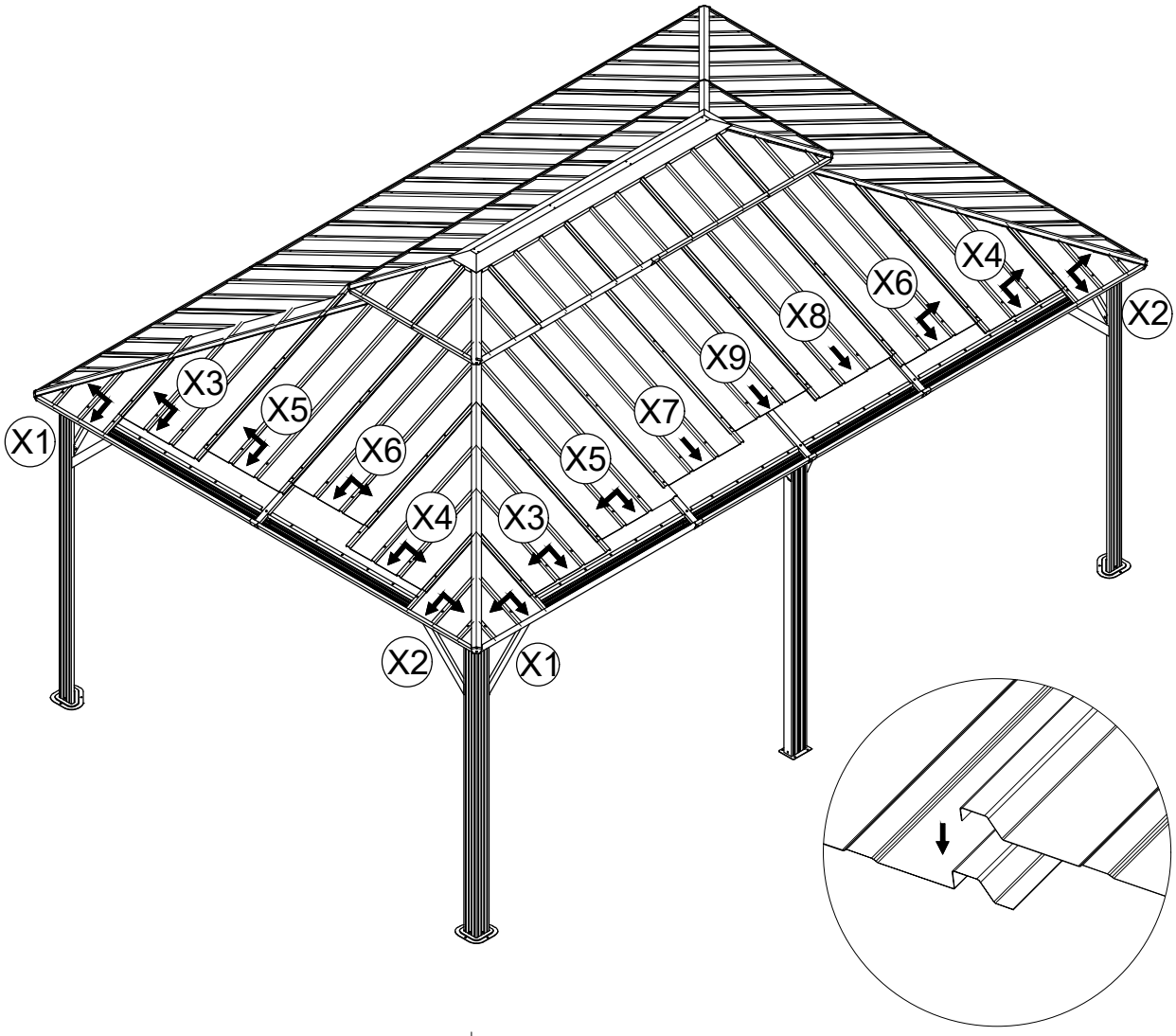
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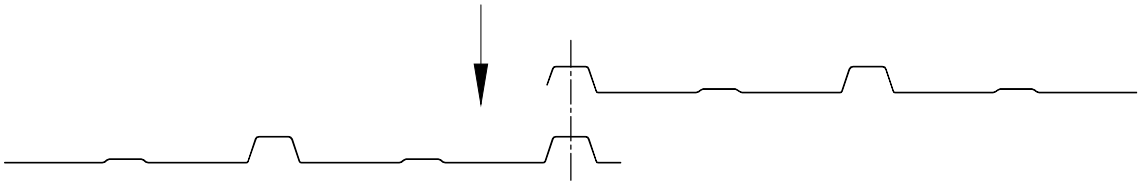


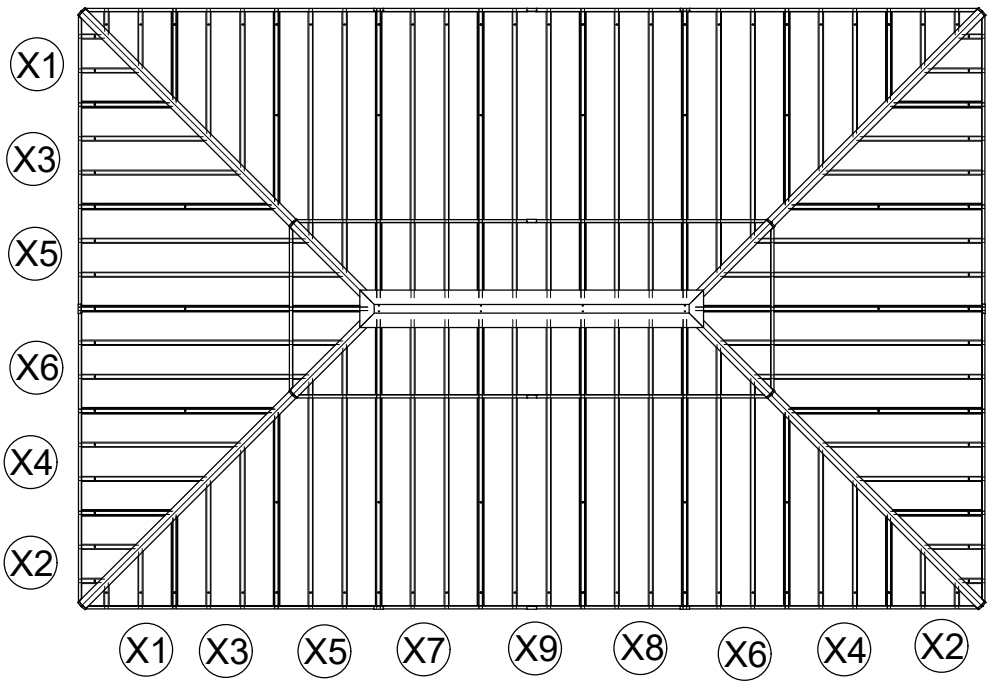
<19>



<20>


X1
X3
X5
X6
X4
X2
X7
X9
X8
X6
X4
X2
X5
X3
X2
X1




X1
X3
X5
X6
X4
X2
X1
X3
X5
X7
X9
X8
X6
X4
X2



Y 92x

M6x25

3 12x



M6x23

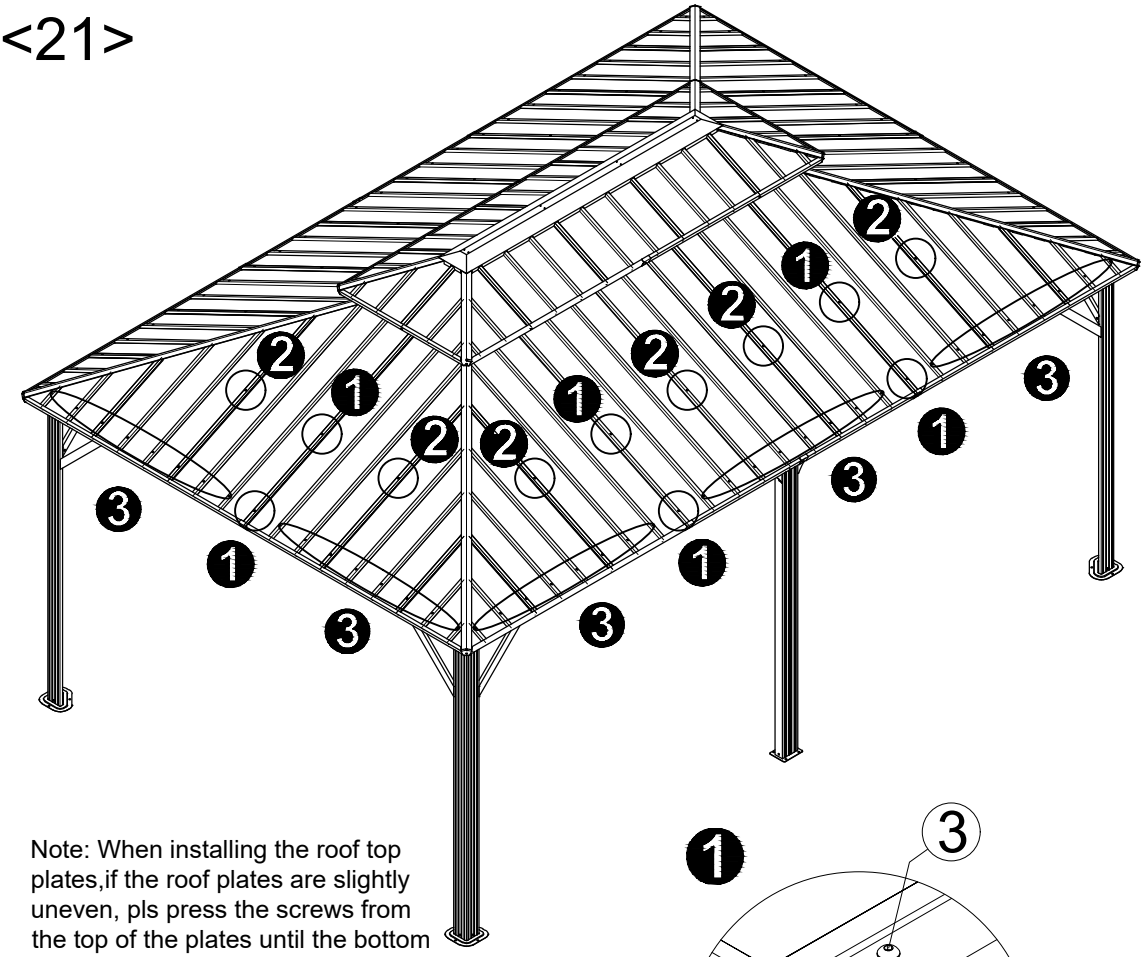
2 80x



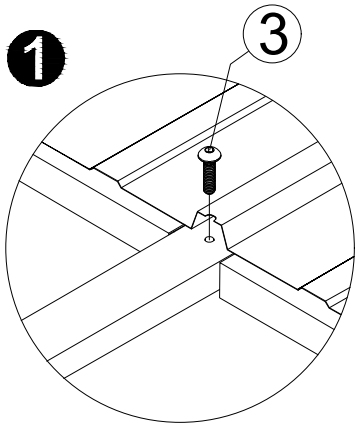
M6x45

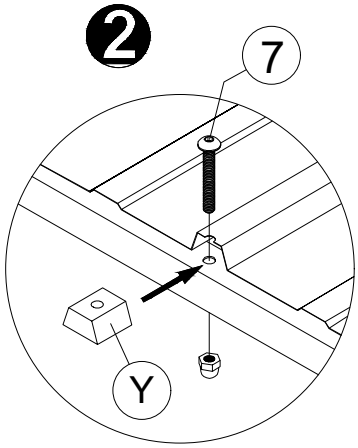
7 12x

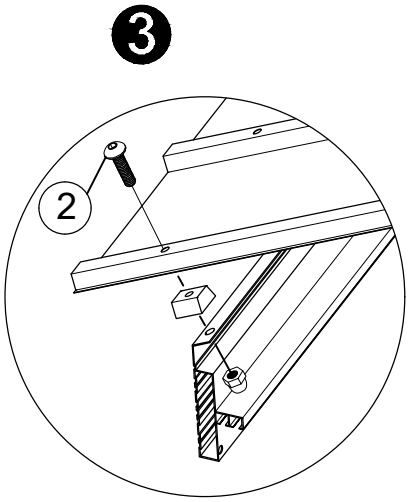
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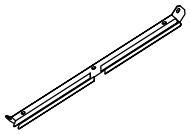


Note: When installing the roof top plates,if the roof plates are slightly uneven, pls press the screws from the top of the plates until the bottom screw thread is exposed by 3 to 4mm, and then screw on the nut.

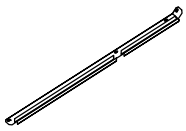




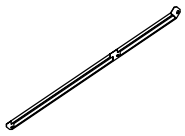




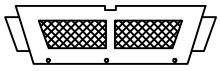
I1 2x



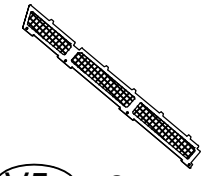
I7 2x



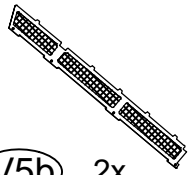
I8 2x



V1 2x



V5a 2x



V5b 2x



N 4x



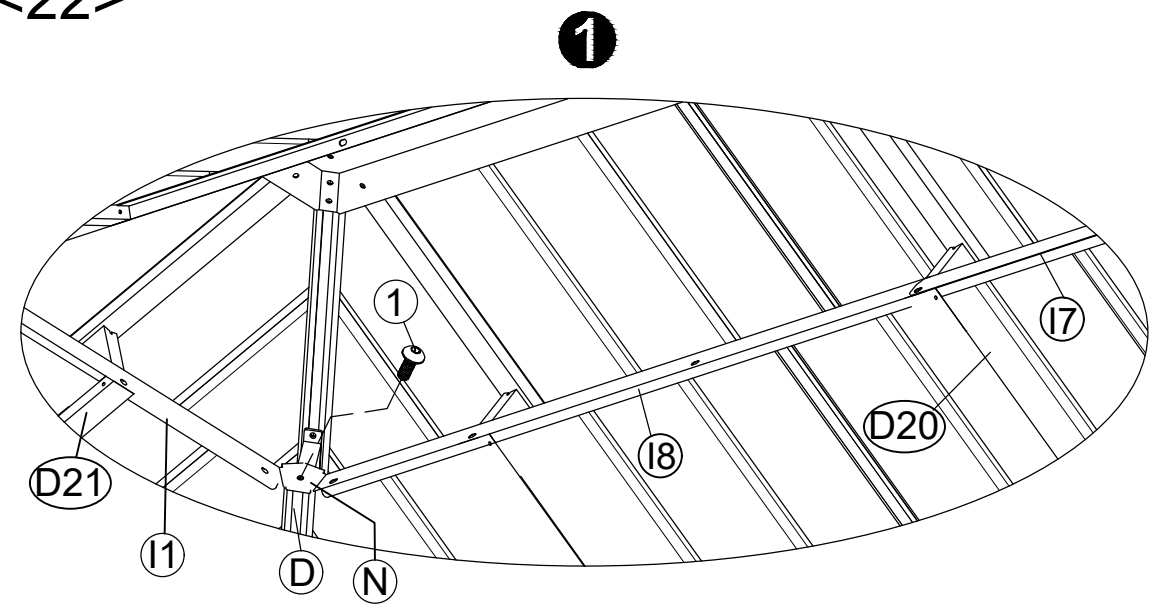
M6x15

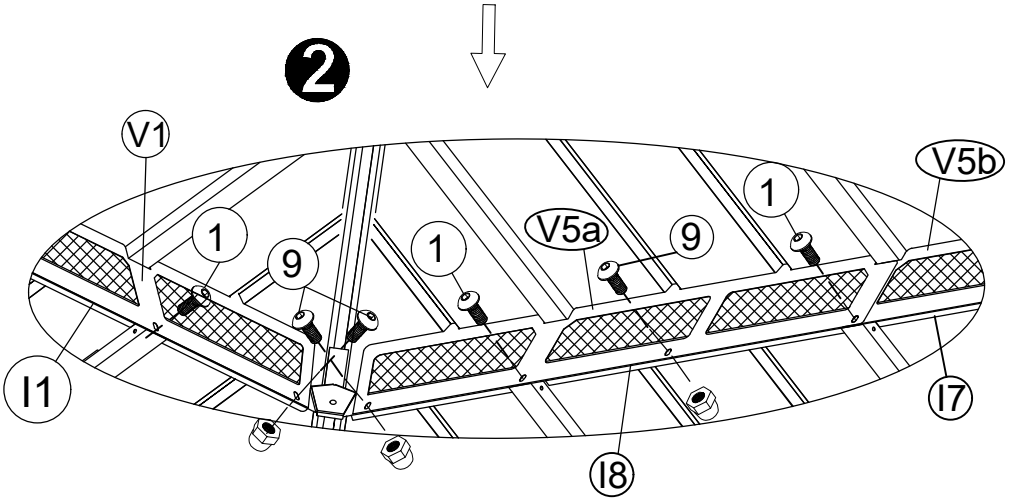
1 12x

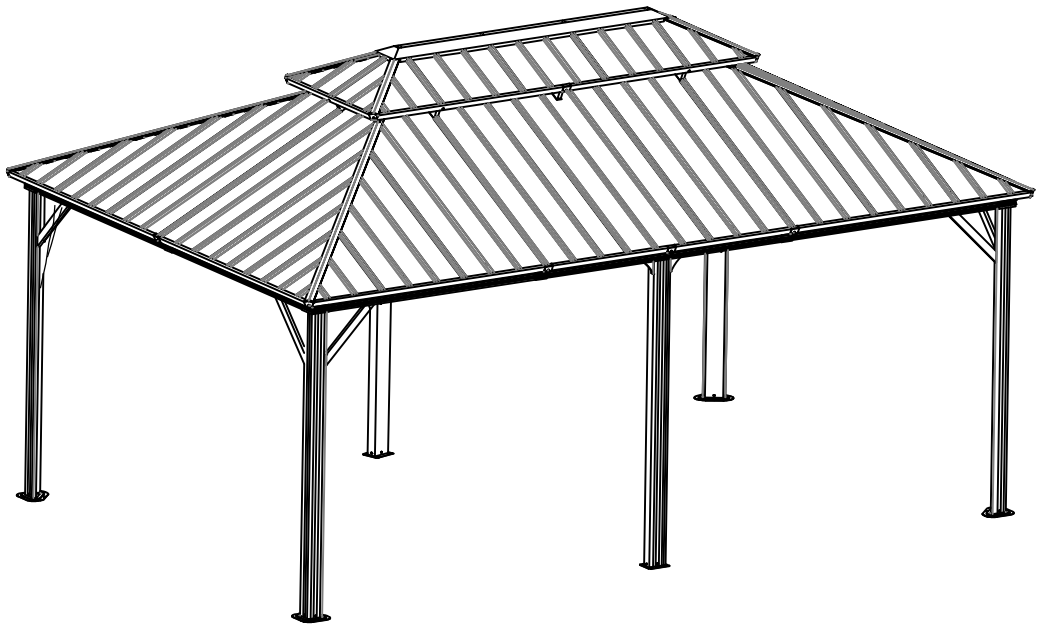


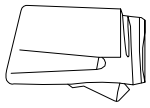
9 12x M6x10

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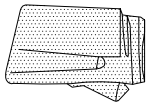






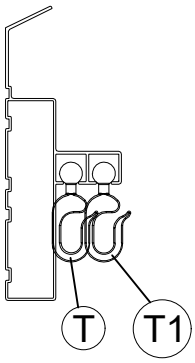


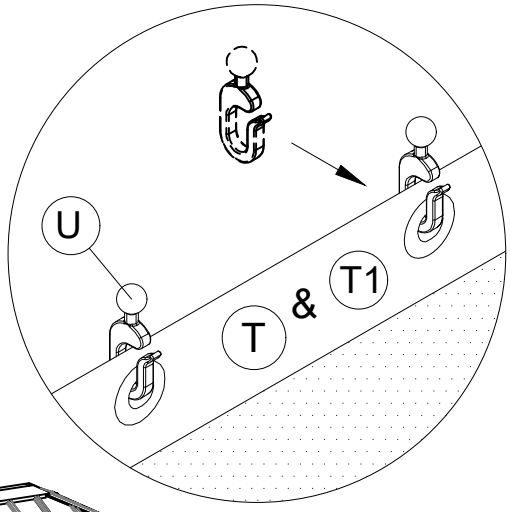
T 4x + 2x

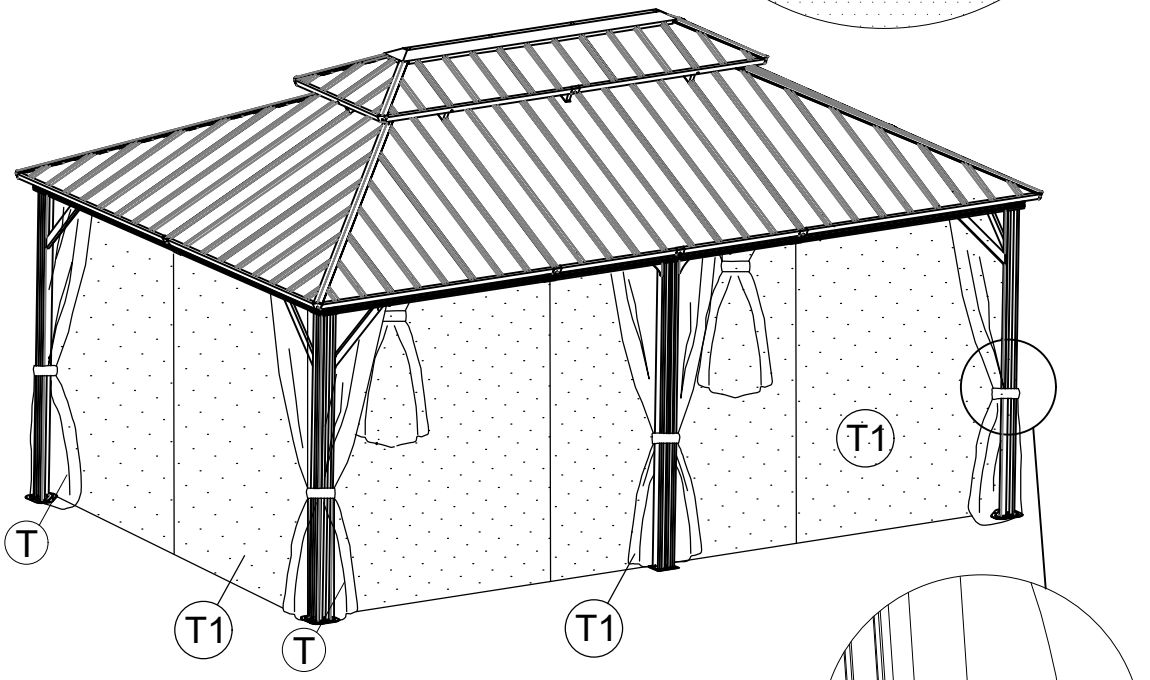


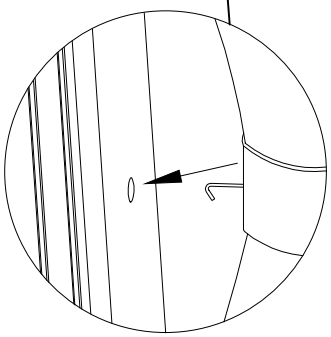
T1 4x + 2x

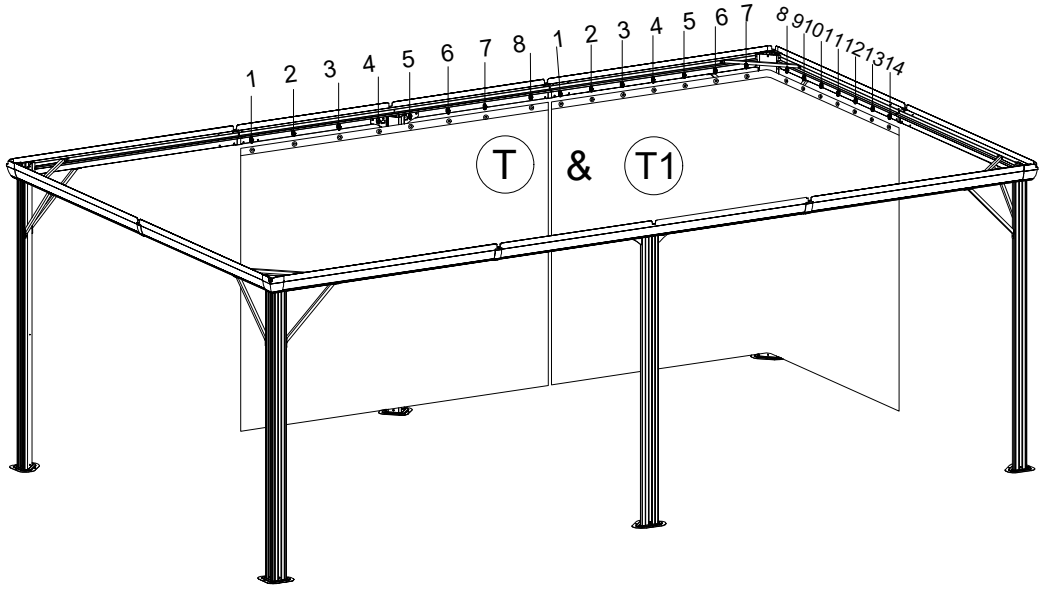
<23>











Carton-1/6	
Part	Qty
A	4
A2	2
Carton-2/6	
Part	Qty
D	4
D21	2
D20	6
E5	4
C1	4
C2	4
C11	4
G1	2
G7	2
G8	2
I1	2
I7	2
I8	2
Z	64
Z1	8
Z2	8
P	6
J	4

Carton-3/6	
Part	Qty
B1	4
B2	4
V1	2
V5a	2
V5b	2
Carton-4/6	
Part	Qty
L5A	1
M5	1
B8	2
F1	4
F2	4
F5	4
F8	3
H	4
H1	4
Q1	8
N	12
N1	10
K1	6
K	4
J1	2
W1	2
W2	2
V	6
Y	92

Carton-4/6	
Part	Qty
U	144
Q3	8
Q4	8
T	4+2
T1	4+2
1.2.3.4.5.7.8.9. 10.11.12.14.15	1
Carton-5/6	
Part	Qty
X5	4
X6	4
X7	2
X8	2
X9	2
Carton-6/6	
Part	Qty
X1	4
X2	4
X3	4
X4	4
S1	4
S2	4
S3	6